POWER CONTROL

IC ELECTRONIC A/S

www.ic-electronic.com

IC ELECTRONIC was established in 1995 and the company has set-up a new and innovative standard in industrial semiconductor technology founded on the knowledge of its experienced and skilful team of employees.

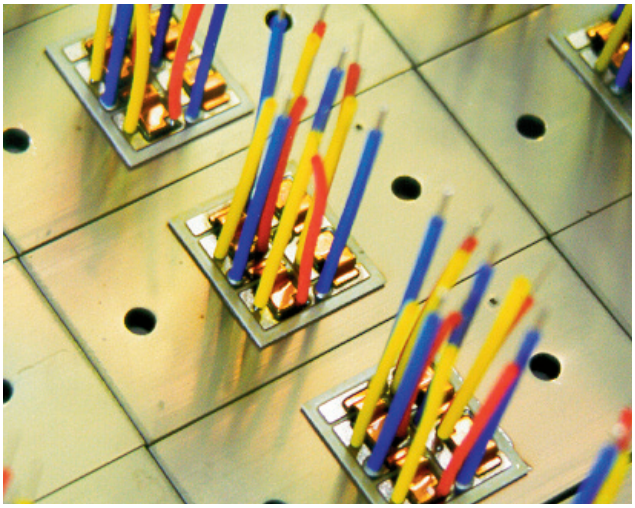
The research and development is a combination of many years of experience within the field of power electronics and industrial applications.

IC ELECTRONIC has developed a unique programme of electronic contactors and motor controllers.

The product range is sold under the name of P-Line or as private labelled in more than 130 countries world-wide.

QUALITY

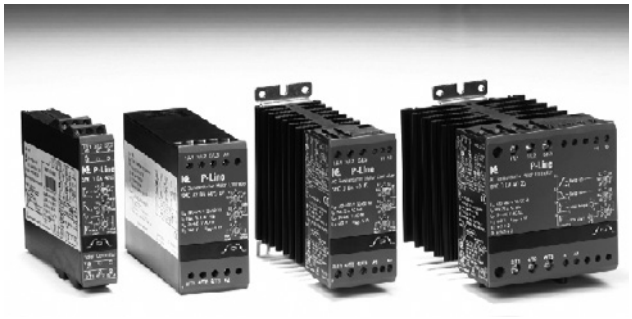
Our research and development activities combine experience and ingenuity in extending technological boundaries in new products as well as existing ones. Quality is integrated in design and production. The direct copper bonded ceramic base makes a stable connection for the semiconductor chip.



MISSION

As a world class manufacturer our mission is to design, produce and sell advanced power electronics, semiconductor contactors and motorcontrollers for power and motor applications to the industry
ALL OVER THE WORLD

IC-ELECTRONIC is owned by Montra Foundation

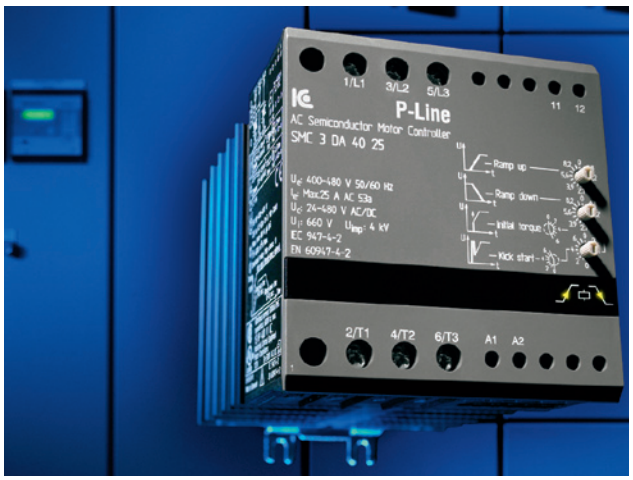


TECHNOLOGY

We have implemented the latest technology in design and manufacturing of power electronics.
The products meet the requirements of international standards EN 60947-4-2 / EN 60947-4-3) and are approved according to CE and cULus.

IC Electronic A/S is ISO 9001 Certified.

ISO 9001
Management System Certification
BUREAU VERITAS
Certification Denmark A/S



APPLICATIONS

Our range of products offer solutions for almost any power control application.
The product family consists of components designed for electrically harsh industrial applications.
All necessary protection is integrated at different utilization categories.

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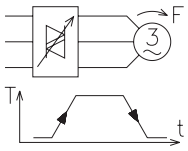
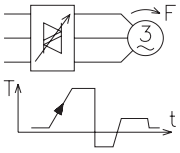
Application guide

Soft starter for 3-phase motors



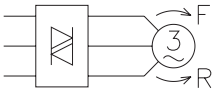
Application: Control of material transportation, conveyer, cranes, Soft Start / Soft Stop. Type SMC 3/33
Further information on page: 6-11

Soft starter with dynamic brake for 3-phase motors



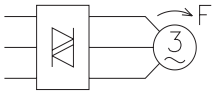
Application: Soft Start and braking of e.g. woodworking machines. Type SMBC3.
Further information on page: 14-15

Reversing of 3-phase motors



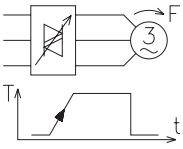
Application: Control of material transportation, conveyer cranes. Reversing. Type SRC3.
Further information on page: 18-19

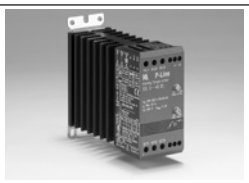
Inching and jogging of 3-Phase motors



Application: Control of general machine positioning. Direct On Line Start (DOL) for inching, jogging and frequent switching. Type SMC3 DOL.
Further information on page: 20-21

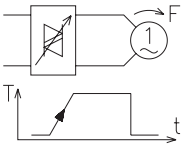
Starting torque limiter for 3-phase motors

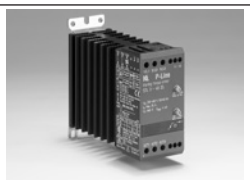




Application: General machine positioning, Soft Start, reduction of mechanical shock. Type STL3.
Further information on page: 12-13

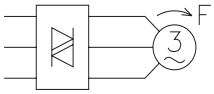
Starting torque limiter for 1-phase motors





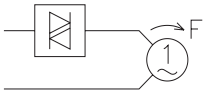
Application: General machine positioning, reduction of mechanical shock. Type STL1.
Further information on page: 12-13

Electronic contactor for 3-phase motors



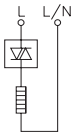
Application: Control of general machine positioning, frequent switching. Type SC3.
Further information on page: 34-35

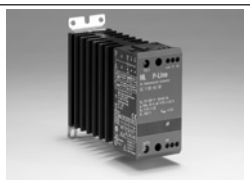
Electronic contactor for 1-phase motors



Application: Control of general machine positioning, frequent switching. Type SC1.
Further information on page: 22-23

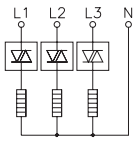
Electronic contactor for heating control 1-ph.





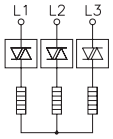
Application: Switching of 1-phase heaters in industrial temperature applications. Type SC1 / RC11
Further information on page: 22-25

Electronic contactor for heating control 3-ph. (with neutral)



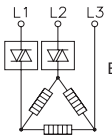
Application: Switching of 3-phase heaters in industrial temperature applications 3-phase with neutral. Type SC1x3 / RC11x3
Further information on page: 22-25

Electronic contactor for heating control 3-ph. (without neutral)



Application: Switching of 3-phase heaters in industrial temperature applications 3-phase without neutral. Type SC1x3 / RC11x3
Further information on page: 22-25

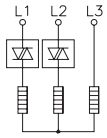
Electronic contactor for heating control 3-ph. (without neutral)



Application: Switching of 3-phase heaters in industrial temperature applications 3-phase without neutral. Economical circuit, two phases switched. SC1x2/SC2x1. og RC11x 2 /RC22x1 / RC32x1. Further information on page: 22-25 / 28-33

Application guide

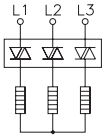
Electronic contactor for heating control 3-ph. (without neutral)



Economical circuit

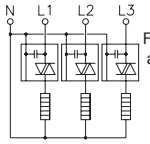
Application: Switching of 3-phase heaters in industrial temperature applications without neutral. Economical circuit, two phases switched. Type SC1x2 / SC2x1. RC11x1 / RC22x1 / RC32x1. Further information on page: 22-25 / 28-33

Electronic contactor for heating control 3-ph. (without neutral)



Application: Switching of 3-phase heaters in industrial temperature applications 3-phase without neutral. Type SC3 / RC33.
Further information on page: 34-37

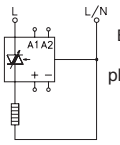
Electronic contactor for heating control 3-ph. (with neutral)



For domestic applications

Application: Switching of 3-phase heaters On/Off in domestic temperature applications EN50081-1/ EN50082-2 . Type SC1Lx3.
Further information on page: 26-27

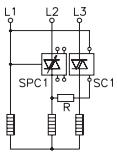
Analogue control of 1ph. heaters



Burst firing or phase-angle mode

Application: Analogue control of 1-phase heaters in phase angle or burst firing mode. Type SPC1.
Further information on page: 38-41

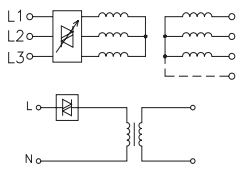
Analogue control of 3-ph. heaters

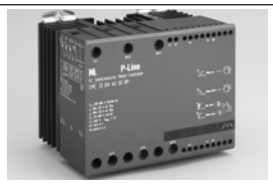


Burstfiring/ mode

Application: Analogue control of 3-phase heaters with 1-pole contactor. Type SPC1x1/SC1x1 / RC11x1in slave circuit and burst firing mode.
Further information on page: 38-41 / 22-25

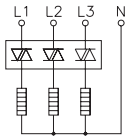
Soft start of 3-ph. or On/Off control 1-ph. transfomer





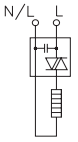
Application: Transformer load control of 3-phase transformer with soft start. Type SMC. Transformer load controlled of 1-phase electronic contactor. Type SC1.
Further information on page: 6-11 / 22-23

Electronic contactor for heating control 3-ph. (with neutral)



Application: Switching of 3-phase heaters On/Off in industrial temperature applications 3-phase with neutral. Type SC3 / RC33.
Further information on page: 34-37

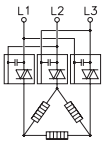
Electronic contactor for heating control 1-ph.



Domestic applications

Application: Switching of 1-phase heaters On/Off in domestic temperature applications EN50081-1/ EN50082-2. Type SC1L.
Further information on page: 26-27

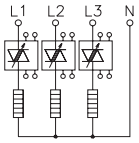
Electronic contactor for heating control 3-ph. (without neutral)



For domestic applications

Application: Switching of 3-phase heaters On/Off in domestic temperature applications EN50081-1 / EN50082-2. Type SC1Lx3.
Further information on page: 26-27

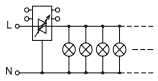
Analogue control of 3-ph. heaters (with neutral)

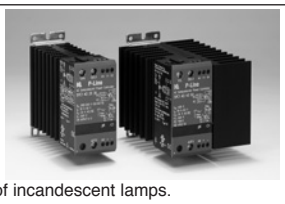


Phase angle mode

Application: Analogue control of 3-phase heaters in phase angle mode. Type SPC1x3.
Further information on page: 38-41

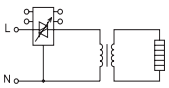
Control of incandescent or metal vapour lamps





Application: Lamp load analogue control of incandescent lamps. Type SPC1 or type SC1. Further information on page: 38-41

Analogue control of 1-ph. transformers



Application: Transformer load controlled of 1-phase analogue power controller. Type SPC1.
Further information on page: 38-41

Soft Starter (SMC 33 / three controlled phases)

- Rated operational voltage up to 480 VAC 50/60Hz
- Rated operational current up to 86A (inside delta DBP)
- Output signal for By-Pass and Start/Stop
- Ramp Up and Down time adjustable
- Initial Torque adjustable with kick start
- Wide control voltage range
- Meets EN 60947-4-2 requirements
- High number of start/stop operations pr. hour. See data.

Item selection and technical specifications (see also motor table at page 11)

	Load ratings [1]Inside delta configuration	Item number by 208-240VAC 50/60Hz Line Voltage	Item number by 400-480VAC 50/60Hz Line Voltage	Item number by 550-600VAC 50/60Hz Line Voltage	Ramp-Up / Down adjustment	Torque adjustment	Module-width
	15A AC-53a		SMC 33 DA 4015		Ramp-up time 0.5 - 30 sec.	0- 85% adjustable of norminal torque with selectable kick start 200ms (break loose function)	90 mm
	15A AC-53a no by-pass		SMC 33 DA 4025BP				90 mm
	27A AC-53b w. by-pass		SMC 33 DA 4025BP				90 mm
*	35A AC-53a no by-pass	**SMC 33 DA 2350BP***	**SMC 33 DA 4050BP***				180 mm
*	50A AC-53b w. by-pass	**SMC 33 DA 2350BP***	**SMC 33 DA 4050BP***				180 mm
	Items for Inside delta configuration						
	[1]25A AC-53a no by-pass		SMC 33 DA 4040DBP		Ramp-down time 0.5 - 60 sec.		90 mm
	[1]43A AC-53b w. by-pass		SMC 33 DA 4040DBP				90 mm
*	[1]60A AC-53a no by-pass	**SMC 33 DA 2385DBP***	**SMC 33 DA 4085DBP***				180 mm
*	[1]86A AC-53b w. by-pass	**SMC 33 DA 2385DBP***	**SMC 33 DA 4085DBP***				180 mm

Load specified with utilisation category AC-53a

SMC 33 DA XXXX **BP** AC-53a: No by-pass contactors is nessesary during running, shall be connected as inline confirguration

SMC 33 DA XXXX **DBP** AC-53a: No by-pass contactors is nessesary but motor shall be connected in an inside-delta confirguration

Load specified with utilisation category AC53b

SMC 33 DA XXXX **BP** AC-53b: By-pass contactor shall be used for bypas-sing the soft starter during running, shall be connected as inline confirgu-ration

SMC 33 DA XXXX **DBP** AC-53b: By-pass contactor shall be used and motor connected in an inside-delta configuration

Output load specification (90mm module) more info page 45

Overload current profile AC-53a (without by-pass contactor)	X-Tx:6-5 : 100-120
Overload current profile AC-53b (with by-pass contactor)	X-Tx:5-5 : 30
Overload relay trip class AC-53a/AC53b	10 or 10A

Leakage current: 5mA ACmax. | Min. operational current: 50mA

Output load specification (180mm module) more info page 45

Overload current profile AC-53a (without by-pass contactor)	X-Tx:6-6 : 100-120
Overload current profile AC-53b (with by-pass contactor)	X-Tx:6-6 : 30
Overload relay trip class AC-53a/AC53b	10 or 10A

Leakage current: 5mA ACmax. | Min. operational current: 50mA

Control terminal specifications

Control voltage by line voltage 208-240VAC **A1-A2**	24 - 230 VAC/DC
Control voltage by line voltage 400-600VAC **A1-A2**	24 - 480 VAC/DC
Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	5 VAC/DC
Max. control current for no operation	1mA
Response time max.	70msec.
Control current / power max.	15mA / 2VA

Auxiliary contacts

Terminal: 13-14, AC SCR output for start/stop function,
Terminal: 23-24, AC SCR output for connection of by-pass contactor.

Output specifications for 90mm module: AC SCR: 0.5A AC-14, AC15 24-230/480V AC 50-60Hz Fusing: gI/gG Max i^2t $72A^2S$

Output specifications for 180mm module: AC SCR: 1.0A AC-14, AC15 24-230/480V AC 50-60Hz Fusing: gI/gG Max i^2t $72A^2S$

Terminal: 11-12, have no connection with the internal circuit. Can be used in conjunction with a thermal overload protection or for other wiring purposes. See under general technical information.

Thermal specification

Power dissipation for continuous operation PDmax	3 W/A without BP
Power dissipation with semiconductor by-passed	5 W Max. with BP
Cooling method	Natural convection
Mounting	Vertical +/-30°
Operating temperature range EN 60947-4-2	-5°C to 40°C
Max. operating temperature with current derating	60°C
Storage temperature EN 60947-4-2	-20°C to 80°C

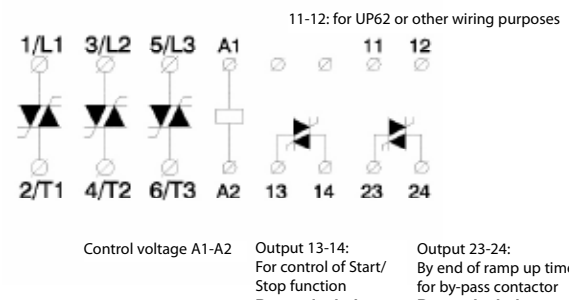
Operation in ambient temperatures exceeding 40°C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table. Max.cycle time 15min.

By 40°C	By 50°C	By 60°C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0,8	70% load Duty-cycle max. 0,65

* **NOT cUL APPROVED**

Soft Starter (SMC 33 / three controlled phases)

Wiring specifications (90mm module)

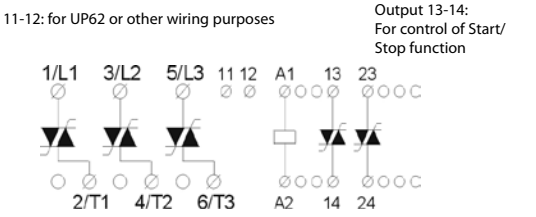


Control voltage A1-A2

Output 13-14:
For control of Start/ Stop function
Do not include SMC 33 DA XX15

Output 23-24:
By end of ramp up time for by-pass contactor
Do not include SMC 33 DA XX15

Wiring specifications (180mm module)

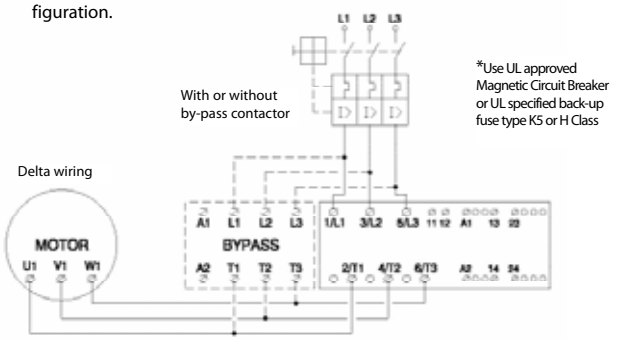


Control voltage A1-A2

Output 23-24:
By end of ramp up time for by-pass contactor

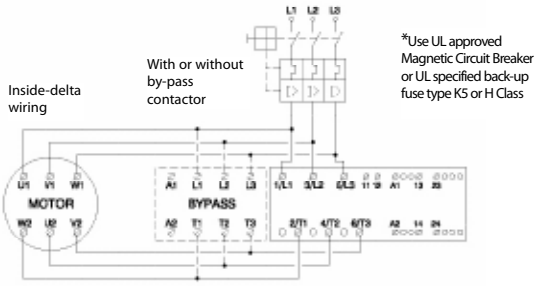
Wiring information: Delta configuration

Standard wiring of a softstarter to a 3-phase motor in delta configuration.



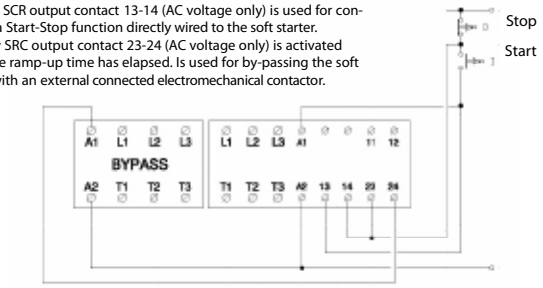
Wiring information: Inside-delta configuration

Inside-delta wiring of a softstarter to a 3- phase motor.



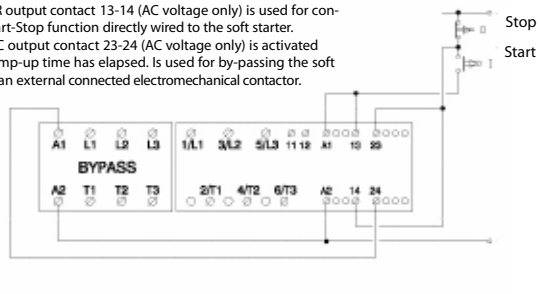
Wiring example Start/Stop - By-pass (90 mm modul)

Auxiliary SCR output contact 13-14 (AC voltage only) is used for controlling a Start-Stop function directly wired to the soft starter.
Auxiliary SRC output contact 23-24 (AC voltage only) is activated when the ramp-up time has elapsed. Is used for by-passing the soft starter with an external connected electromechanical contactor.



Wiring example Start/Stop - By-pass (180 mm modul)

Auxiliary SCR output contact 13-14 (AC voltage only) is used for controlling a Start-Stop function directly wired to the soft starter.
Auxiliary SRC output contact 23-24 (AC voltage only) is activated when the ramp-up time has elapsed. Is used for by-passing the soft starter with an external connected electromechanical contactor.



Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semiconductors inside the motor controller

a) Short-circuit protection

Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses.
When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

b) Short-circuit protection by fuses

Type 1: SMC 33 DA XX15	Protection max. 50 A gL/gG
Type 1: SMC 33 DA XX25 BP	Protection max. 80 A gL/gG
Type 1: SMC 33 DA XX40 DBP	Protection max. 80 A gL/gG
Type 1: SMC 33 DA XX50 BP	Protection max. 125 A gL/gG
Type 1: SMC 33 DA XX85 DBP	Protection max. 125 A gL/gG
Type 2: SMC 33 DA XX15	Protection max. i^2t of the fuse 1800 A^2S
Type 2: SMC 33 DA XX25 BP	Protection max. i^2t of the fuse 6300 A^2S
Type 2: SMC 33 DA XX40 DBP	Protection max. i^2t of the fuse 6300 A^2S
Type 2: SMC 33 DA XX50 BP	Protection max. i^2t of the fuse 25300 A^2S
Type 2: SMC 33 DA XX85 DBP	Protection max. i^2t of the fuse 25300 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

Approval

cUL Std No. 508 **(Not approved SMC 33 DA XX50BP and SMC 33 DA XX85DBP)**

Application, adjustment hints and general specifications

See page 10-11 / 44-45

Soft Starter (SMC 3 / SMC 32 two controlled phases)

- Rated operational voltage up to 600 VAC 50/60Hz
- Rated operational current up to 25A/30A
- Output signal for By-Pass and Start/Stop
- Ramp Up and Down time adjustable
- Initial Torque adjustable with kick start
- Wide control voltage range
- Meets EN 60947-4-2 requirements
- High number of start/stop operations pr. hour. See data

Item selection and technical specifications (see also motor table at page 11)

Load ratings	Item number by 208-240VAC 50/60Hz Line Voltage	Item number by 400-480VAC 50/60Hz Line Voltage	Item number by 550-600VAC 50/60Hz Line Voltage	Ramp-Up / Down adjustment	Torque adjustment	Module-width
Items with built-in by-pass relays						
3.5A AC-53b	SMC 3 DA 2303	SMC 3 DA 4003 415V	SMC 3 DA 6003	Ramp-up time 0.5 - 10 sec. Ramp-down time 0.5 - 10 sec.	0- 85% adjustable of norminal torque with selectable kick start 200ms (break loose function)	22.5mm
3.5A AC-53b		SMC 3 DA 4803 480V				22.5mm
15A AC-53b		SMC 32 DA 4015BP 415V*				45mm
15A AC-53b						45mm
Items for 100% duty-cycle (AC-53a)						
15A AC-53a	SMC 3 DA 2315	SMC 3 DA 4015	SMC 3 DA 6015			45mm
25A AC-53a	SMC 3 DA 2325	SMC 3 DA 4025	SMC 3 DA 6025			90mm
25A AC-53a	SMC 3 DA 2325BP	SMC 3 DA 4025BP	SMC 3 DA 6025BP	Ramp-up / Ramp down time 0.5 - 20 sec.		90mm
27A AC-53b w. by-pass	SMC 3 DA 2325BP	SMC 3 DA 4025BP	SMC 3 DA 6025BP			90mm

Output current profile

SMC 3 DA XX03 / SMC 32 DA XX15BP AC-53b	More info. page 45	**SMC 3 DA XX25BP AC-53a / AC-53b**	More info. page 45
Overload current profile XX03 (with internal by-pass relay)	X-Tx:4-10 : 110	Overload current profile (without by-pass contactor)	X-Tx:6-5 : 100-120
Overload current profile XX15BP (with internal by-pass relay)	X-Tx:8-3 : 110	Overload current profile (with by-pass contactor)	X-Tx:5-5 : 30
Overload relay trip class	10 or 10A	Overload relay trip class	10 or 10A
SMC 3 DA XX15/25 AC-53a	More info. page 45	**SMC 3 DA 4025BP** *Note: External by-pass contactor shall be used for bypassing the soft starter during running by 30A/15kW load @400V.	
Overload current profile	X-Tx:8-3 : 100-3000		
Overload relay trip class	10 or 10A		

SMC 3: Leakage current: 5mA ACmax. / Min. operational current: 50mA

SMC 32: Leakage current: 5mA ACmax. / Min. operational current: 50mA

Control voltage specifications

Control voltage by line voltage 208-240VAC **A1-A2**	24 - 230 VAC/DC
Control voltage by line voltage 400-600VAC **A1-A2**	24 - 480 VAC/DC
Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	5 VAC/DC
Max. control current for no operation	1mA
Response time max.	70msec.
Control current / power max.	15mA / 2VA

AC auxiliary contacts / SMC 3 DA XX25BP

Auxiliary specifications:

Terminal: 13-14, AC SCR Output for start/stop function,
Terminal: 23-24, AC SCR Output for connection of by-pass contactor.

Load specifications: AC SCR: 0.5A AC-14, AC15 24-230/480VAC 50-60Hz
Fusing: gl/gG Max i^2t 72A^2S

General for terminal: 11-12, have no connection with the internal circuit. Can be used in conjunction with a thermal overload protection or for other wiring purposes. See general technical information.

Common thermal specifications

Power dissipation for continuous operation PDmax	2 W/A without BP
Power dissipation with semiconductor by-passed	4 W Max.
Cooling method	Natural convection
Mounting	Vertical +/-30°
Operating temperature range EN 60947-4-2	-5°C to 40°C
Max. operating temperature with current derating	60°C
Storage temperature EN 60947-4-2	-20°C to 80°C

Operation in ambient temperatures exceeding 40°C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table. Max.cycle time 15min.
Note: SMC 3 DA XX03 / SMC 32 DA XX15BP see page 45.

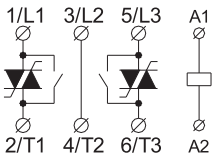
By 40°C	By 50°C	By 60°C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

* NOT cUL APPROVED

Soft Starter (SMC 3 / SMC 32 two controlled phases)

Wiring specifications

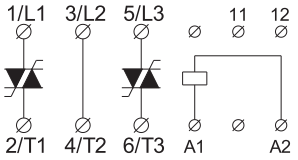
SMC 3 DA XX03
SMC 32 DA XX15BP



Control voltage A1-A2

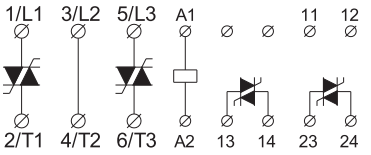
SMC 3 DA XX15/25

11-12: for UP62 or other wiring purposes



SMC 3 DA XX25 BP

11-12: for UP62 or other wiring purposes



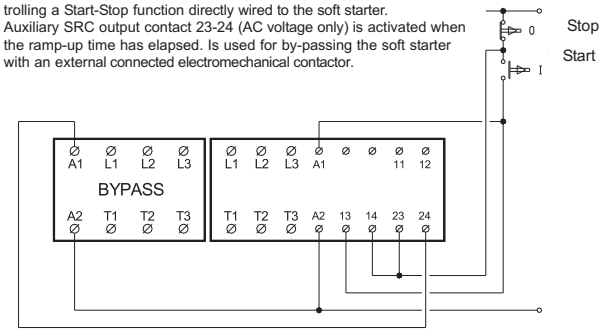
Control voltage A1-A2

Output 13-14:
For control of
Start/Stop function

Output 23-24:
By end of ramp up time
for by-pass contactor

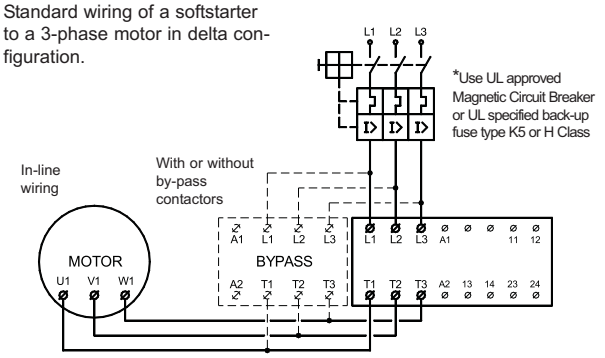
Wiring example Start/Stop-By-pass (SMC 3 DA XX25 BP)

Auxiliary SCR output contact 13 - 14 (AC voltage only) is used for controlling a Start-Stop function directly wired to the soft starter.
Auxiliary SRC output contact 23-24 (AC voltage only) is activated when the ramp-up time has elapsed. Is used for by-passing the soft starter with an external connected electromechanical contactor.



Motor wiring with or without by-pass (SMC 3 DA XX25 BP)

Standard wiring of a softstarter to a 3-phase motor in delta configuration.



Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semiconductors inside the motor controller

a) Short-circuit protection
Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

b) Short-circuit protection by fuses

Type 1: SMC 3 DA XX03	Protection max. 25 A. gL/gG
Type 1: SMC 32 DA XX15 BP	Protection max. 50 A. gL/gG 63A T
Type 1: SMC 3 DA XX15	Protection max. 50 A. gL/gG 63A T
Type 1: SMC 3 DA XX25	Protection max. 80 A. gL/gG 63A T
Type 1: SMC 3 DA XX25 BP	Protection max. 80 A. gL/gG 63A T

Type 2: SMC 3 DA XX03	Protection max. i^2t of the fuse 72 A^2S
Type 2: SMC 32 DA XX15 BP	Protection max. i^2t of the fuse 1800 A^2S
Type 2: SMC 3 DA XX15	Protection max. i^2t of the fuse 1800 A^2S
Type 2: SMC 3 DA XX25	Protection max. i^2t of the fuse 6300 A^2S
Type 2: SMC 3 DA XX25 BP	Protection max. i^2t of the fuse 6300 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

Approval

cUL Std No. 508

Application, adjustment hints and general specifications

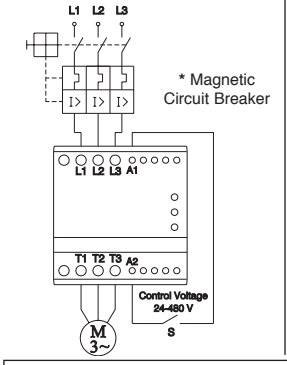
See page 10-11 / 44-45

Dimensions (see also page 44)

Type	H	D	W
22.5 mm module	94 mm	123.8 mm	22.5 mm
45 mm module	94 mm	128.1 mm	45 mm
90 mm module	94 mm	128.1 mm	90 mm

Application, adjustment hints and general specifications for SMC 3/32/33

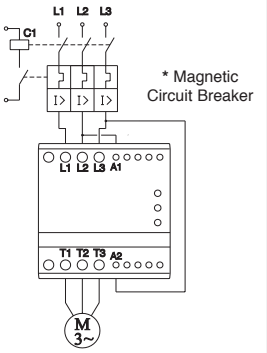
Input controlled soft-start



When the control input is switched to the ON-state (S closed) the motor controller will soft start the motor according to the settings of the ramp-up time and initial torque adjustments.
When the control input is switched to the Off-state (S open) the motor will be switched Off instantaneously only if the Ramp-Down time is adjusted to 0.
With any other setting the motor will be soft stopped according to the settings of the Ramp-Down time adjustment.

*Use UL approved Magnetic Circuit Breaker or UL specified back-up fuse type K5 or H Class

Line controlled soft-start

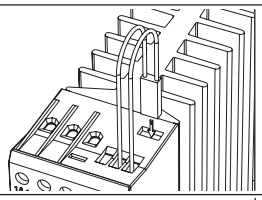


When the contactor C1 is switched to the ON-state, the motor controller will soft start the motor according to the settings of the ramp-up time and initial torque adjustments.
When the contactor C1 is switched to the OFF-state, the motor will be switched Off instantaneously.
In this application the contactor will have no load during making operation. The contactor will carry and break the nominal motor current when switching off.

*Use UL approved Magnetic Circuit Breaker or UL specified back-up fuse type K5 or H Class

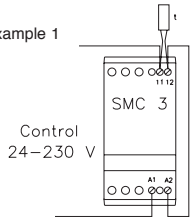
*UL: Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40°C.

Thermal overload protection (see also page 44)

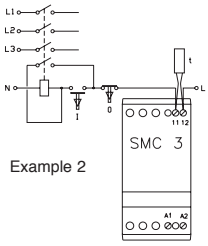


Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the soft starter. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the soft starter.
When the temperature of the heatsink exceeds 90°C the soft starter will switch Off.
Note:
When the temperature has dropped approx. 30°C the soft starter will automatically be switched on again.



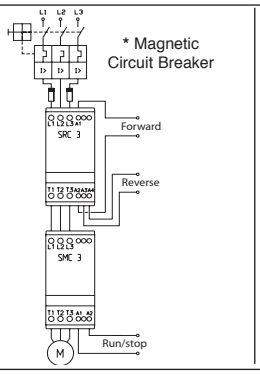
Example 2

The thermostat is connected in series with the control circuit of the main contactor.
Note:
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
A manual reset is necessary to restart this circuit.

Dimensions (see also page 44)

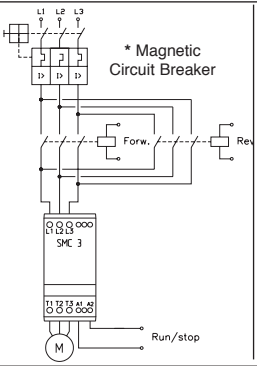
Type	H	D	W
22.5 mm module	94 mm	123.1 mm	22.5 mm
45 mm module	94 mm	128.1 mm	45 mm
90 mm module	94 mm	128.1 mm	90 mm
180 mm module	140 mm	144.8 mm	180 mm

Combining Reversing Electronic Contactor & Soft Starter



Soft-reversing of motors up to 10A
A Soft-Reversing of a motor can easily be achieved by connecting a reversing relay to the Soft Starter. The reversing relay type SRC 3 DX will determine the direction of rotation Forward or Reverse and the Soft Starter type SMC 3/32/33 will perform soft-starting and soft-stopping of the motor.
If soft-stop is not required the application can be simplified by connecting the control circuit of the Soft Starter to the main terminals as shown under Line Controlled Soft-Start. A delay of approx. 0.5 sec. between forward and reverse control signal must be allowed to avoid influence from the voltage generated by the motor during turn Off.

Combining reversing mechanical contactor & soft starter



Soft-reversing of motors up to 85A
A Soft-Reversing of motors can easily be achieved when the motor load exceeds 10A by connecting a mechanical reversing contactor to the Soft Starter. The reversing contactor will determine the direction of rotation forward or reverse and the Soft Starter type SMC3/32/33 will perform soft-starting and soft-stopping of the motor.
If the contactors are always switched in no load conditions the lifetime of the contactors will normally exceed 10 million cycles.

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

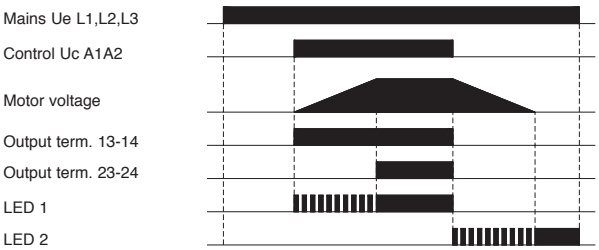
Environment

Degree of protection	IP 20	Pollution degree	3

EMC

These components meets the requirements of the product standard EN60947-4-2 and is CE marked according to this standard.
They are designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Functional diagram



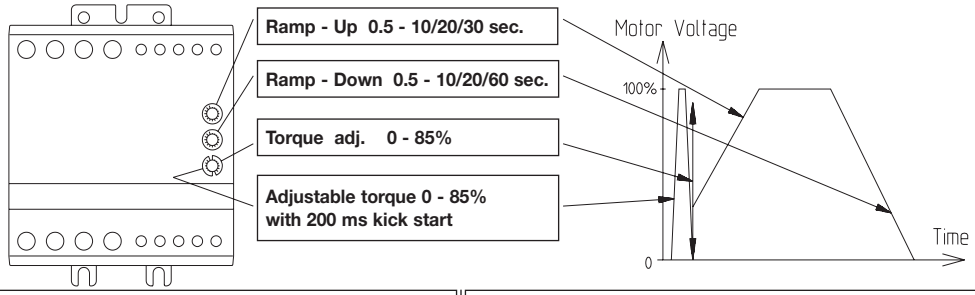
Output: Terminal 13-14 Start-Stop (AC voltage only)
For control of Start-Stop function directly wired to the soft starter
Output: Terminal 23-24 By-Pass (AC voltage only)
For signalling Full-On state. By-Pass in AC-53b operation
LED information:
Note: When both LED's are flashing, no connection to the motor **(SMC 3 only)**
Note: When both LED's are flashing, one phase is missing **(SMC 33 only)**

Mounting and cable wiring information

Mounting information see page 44
Cable wiring see page 45

Application, adjustment hints and general specifications for SMC 3/32/33

How to adjust ramp times and initial torque



A. Ramp-Up time and initial torque (standard load)

A1) Set the *Ramp-Up* switch to maximum.

A2) Set the *Ramp-Down* switch to minimum.

A3) Set the *Initial Torque* switch to minimum.

A4) Apply control signal for a few seconds.
If the load does not rotate immediately increment the *Initial Torque* and try again. Repeat until the load starts to rotate immediately on start-up.

A5) Adjust *Ramp-Up* time to the estimated start time (scale is in seconds) and start the motor.

A6) Decrease the *Ram-Up* time until mechanical surge is observed during start.

A7) Increase the time one step to eliminate the surge.

B. Kick-Start / Break loose. High inertia loads.

If it is not possible to reach a time sufficient for the application (step A7) it may be necessary to kick-start the load.

B1) Set the *Ramp-Up* switch to maximum.

B2) Set the *Ramp-Down* switch to minimum.

B3) Set the *Initial Torque* switch to minimum Kick-start torque.

B4) Apply control signal for a few sec. If the load stops right after the 200 ms “kick” increment the initial torque and try again. Repeat until the load continues to rotate after the “kick”

B5) Adjust *Ramp-Up* time to the desired start time (the scale is in seconds) and start the motor.

C. Ramp-Down time. E.g. Pump loads

Follow procedure A or B to set *Ramp-Up* and *initial torque*

C1). Set the *Ramp-Down* switch to maximum.

C2) Switch off the control voltage and observe any mechanical surges on the load. If none decrement *Ramp-Down* switch and try again. Repeat until mechanical surges on the load is observed.

C3) Increase the time one step to eliminate the surge.

Note:

a) Control of the motor torque is achieved by acting on the motor voltage. The motor speed depends on the torque produced by the motor and the load on the motor shaft.

b) A motor with little or no load will reach full speed before the voltage has reached its maximum value.

c) The soft starter will read time and torque settings in the off state. Repeated starts may trip the motor protection relay.

d) Make sure NOT to set the rotary switches in between positions as this corrupts the time and torque adjustment. Use screwdriver 2 mm x 0.5 mm

Typical motor current by different line voltages

kW	HP	220-230 VAC	380-400 VAC	415 VAC	440 VAC	460-480 VAC	600 VAC
0.37	0.5	1.8 A	1 A	1 A	1 A	1 A	1 A
0.55	0.75	2.75 A	1.6 A	1.5 A	1.4 A	1.4 A	1.1 A
0.75	1	3.5 A	2 A	2 A	1.7 A	1.7 A	1.3 A
1.1	1.5	4.4 A	2.6 A	2.5 A	2.4 A	2.4 A	1.8 A
1.5	2	6.1 A	3.5 A	3.5 A	3.1 A	3 A	2.3 A
2.2	3	8.7 A	5 A	5 A	4.5 A	4.4 A	3.4 A
3	4	11.5 A	6.6 A	6.5 A	5.8 A	5.6 A	4.3 A
4	5	14.5 A	8.5 A	8.3 A	8 A	7.8 A	6 A
5.5	7.5	20 A	11.5 A	11 A	10.4 A	10 A	7.7 A
7.5	10	27 A	15.5 A	14 A	13.7 A	13 A	10 A
11	15	39 A	22 A	21 A	20 A	19 A	15 A
15	20	52 A	30 A	28 A	26 A	25 A	20 A
18.5	25	64 A	37 A	35 A	33 A	32 A	25 A
22	30	75 A	43 A	40 A	38 A	36 A	28 A
30	40		58 A	54 A	52 A	50 A	38 A
37	50		70 A	64 A	61 A	59 A	45 A
45	60		83 A	78 A	75 A	73 A	56 A

Starting Torque Limiter (STL Soft Starter for 1&3-phase motors, one controlled phase)

- Rated operational voltage up to 690 VAC 50/60 Hz
- Rated operational current: 15 Amp or 25 Amp
- Ramp Up adjustable from 0.5-5 sec
- Initial torque adjustable from 0-85%
- LED status indication
- Meets EN 60947-4-2 requirements
- High number of start/stop operations pr. hour. See data

Item selection and technical specifications (see also motor table at page 11)

Load ratings	Item number by 110-127VAC 50/60Hz Line Voltage	Item number by 208-480VAC 50/60Hz Line Voltage	Item number by 550-600VAC 50/60Hz Line Voltage	Item number by 550-690VAC 50/60Hz Line Voltage	Ramp-Up adjustment	Torque adjustment	Module-width
Items for 1-phase motors							
15A AC-53a	STL 1 1215	STL 1 4015	STL 1 6015				45mm
25A AC-53a	STL 1 1225	STL 1 4025	STL 1 6025		Ramp-up time 0.5 - 5 sec.	0- 85% adjustable of norminal torque	45mm
Items for 3-phase motors							
15A AC-53a	STL 3 1215	STL 3 4015	STL 3 6015				45mm
25A AC-53a	STL 3 1225	STL 3 4025	STL 3 6025	**STL 3 6925 * #**			45mm

Load specified with utilisation category AC-53a

STL 1 and 3 XX/15/25 AC-53a:
No by-pass contactors is nessesary during running

Output load specification

STL 1 and 3 XX15	More info. page 45	STL 1 and 3 XX25	More info. page 45
Overload current profile AC-53a	X-Tx:8-3 : 100-3000	Overload current profile AC-53a	X-Tx:8-3 : 100-3000
Overload relay trip class AC-53a	10 or 10A	Overload relay trip class AC-53a	10 or 10A
	Min. operational current: 50mA		Min. operational current: 50mA

Thermal specification

Power dissipation for continuous operation PDmax	1W/A
Power dissipation for intermittent operation PD	1W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-2	-5C^{o} to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-2	-20C^{o} to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table. Max.cycle time 15min.

By 40^{o}C (STL X XX25)	By 50^{o}C (STL X XX25)	By 60^{o}C (STL X XX25)
100% load Duty-cycle 100%	80% load Duty-cycle max. 0,8	70% load Duty-cycle max. 0,65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated insulation voltage #	Ui 690 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

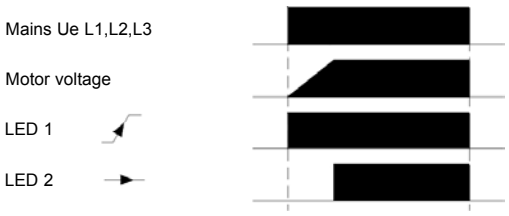
Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508 **Not approved STL 3 6925**

*UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40°C.

Functional diagram



Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

Dimensions (se also page 36)

Type	H	D	W
45 mm module	94 mm	128.1 mm	45 mm

EMC

This component meets the requirements of the product standard EN60947-4-2 and is CE marked according to this standard. These products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

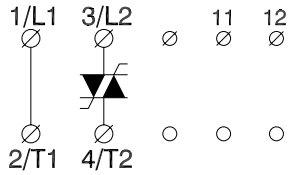
* **NOT cUL APPROVED**

Starting Torque Limiter (STL Soft Starter for 1&3-phase motors, one controlled phase)

Wiring specifications

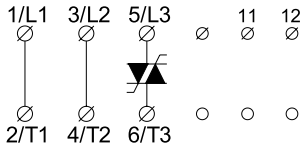
STL 1

11-12: for UP62 or other wiring purposes

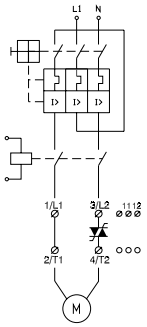


STL 3

11-12: for UP62 or other wiring purposes

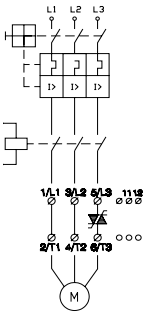


STL 1 1-phase configuration



Magnetic Circuit Breaker

STL 3 3-phase configuration



Magnetic Circuit Breaker

How to adjust ramp times and initial torque

A. Ramp-Up time and initial torque (standard load) Use screwdriver 2 mm x 0.5 mm for adjustment

1) Set the *Ramp-Up* switch to maximum

2) Decrease the *Ram-Up* time until desired start is achieved

3) Set the *Initial Torque* switch to minimum

4) Switch the contactor ON for a short time. If the load does not rotate immediately increment the *Initial Torque* and try again. Repeat until the load starts to rotate immediately on start-up

NOTE:
a) Control of the motor torque is achieved by acting on the motor voltage. The motor speed depends on the torque produced by the motor and the load on the motor shaft.
b) A motor with little or no load will reach full speed before the voltage has reached its maximum value.
c) Repeated starts may trip the motor protection relay.

Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels Type 1 or Type 2

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semiconductors inside the motor controller

a) Short-circuit protection
Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

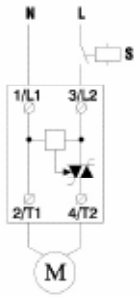
b) Short-circuit protection by fuses

Type 1: STL 1/3 XX15	Protection max. 50 A gL/gG
Type 1: STL 1/3 XX25	Protection max. 80 A gL/gG 63A T
Type 2: STL 1/3 XX15	Protection max. i^2t of the fuse 1800 A^2S
Type 2: STL 1/3 XX25	Protection max. i^2t of the fuse 6300 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

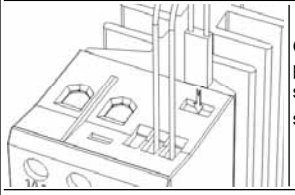
More information concerning Co-ordination Type 2 see page 45

Start of single phase motor (application example)



- By start S shall be switched On
- The STL starts to Ramp-Up the motorvoltage
- When the motor has to stop, S shall be switched off
- The STL 1 is now ready for a new start
- The STL 1 is applicable for standard single phase motors, capacitive motors, transformers etc.

Thermal overload protection (see also page 44)



Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the soft starter. Type number UP62

Soft Starter with Dynamic Brake (SMBC 3 two controlled phases)

- Rated operational voltage up to 480VAC 50/60Hz
- Rated operational current 1-25A
- Output signal for By-Pass and control of mechanical brake
- Ramp Up time and initial torque adjustable with kick start
- Adjustable Brake current
- Automatic stop detection
- Fast action brake mode with automatic motor field reduction
- Meets EN 60947-4-2 requirements

Item selection and technical specifications (see also motor table at page 11)

Load ratings	Item number by 208-240VAC 50/60Hz Line Voltage	Item number by 400-480VAC 50/60Hz Line Voltage		Ramp-Up / Brake-adjustment	Torque adjustment	Module-width
25A AC-53a	SMBC 3 DA 2325	SMBC 3 DA 4025		Ramp-up time 0.5 - 10 sec.	0- 85% adjustable of norminal torque with selectable kick start 200ms (break loose function)	90mm
27A AC-53b w. by-pass		SMBC 3 DA 4025		Brake current 0-50ADC.		90mm

Load specified with utilisation category AC-53a

SMBC 3 DA XX25 AC-53a: No by-pass contactors is nessesary during running

Load specified with utilisation category AC53b

SMBC 3 DA 4025 AC-53b: By-pass contactor shall be used for bypassing the soft starter during running of the motor by 27A/15kW 400V load

Output load specification

SMBC 3 DA XX25 (without by-pass contactor)	More info. page 45
Overload current profile AC-53a	X-Tx:8-3 : 100-3000
Overload relay trip class AC-53a	10 or 10A
Leakage current	5mA ACmax.

SMBC 3 DA XX25 (with by-pass contactor)	More info. page 45
Overload current profile AC-53b	X-Tx:5-5 : 30
Overload relay trip class AC-53b	10 or 10A
Min. operational current	1A

Control terminal specifications

Control voltage by line voltage 208-240VAC **A1-A2**	24 - 230 VAC/DC
Control voltage by line voltage 400-480VAC **A1-A2**	24 - 480 VAC/DC
Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	5 VAC/DC
Max. control current for no operation	1mA
Response time max.	100msec.
Control current / power max.	15mA / 2VA

AC Auxiliary contacts

Output specifications for SMBC 3 DA XXXX BP

Terminal: 13-14, AC SCR output for start/stop function,
Terminal: 23-24, AC SCR output for connection of by-pass contactor.

Output specifications: SCR: 0.5A AC-14, AC15 24-230/480V 50-60Hz Fusing:gl/gG Max i^2t 72A^2S

Terminal: 11-12, have no connection with the internal circuit. Can be used in conjunction with a thermal overload protection or for other wiring purposes. See under general technical information.

Thermal specification

Power dissipation for continuous operation PDmax	2W/A without BP
Power dissipation with semiconductor by-passed	4 W Max.
Cooling method	Natural convection
Mounting	Vertical +/-30°
Operating temperature range EN 60947-4-2	-5°C to 40°C
Max. operating temperature with current derating	60°C
Storage temperature EN 60947-4-2	-20°C to 80°C

Operation in ambient temperatures exceeding 40°C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table. Max.cycle time 15min.

By 40°C	By 50°C	By 60°C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508

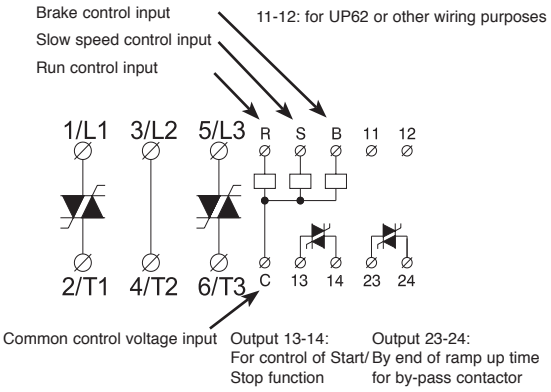
UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40°C.

EMC

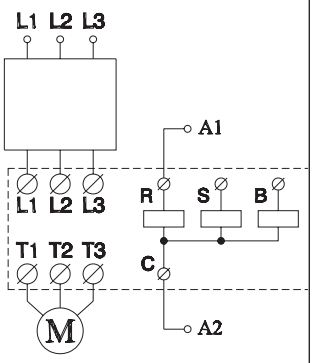
This component meets the requirements of the product standard EN60947-4-2 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Soft Starter with Dynamic Brake (SMBC 3 two controlled phases)

Wiring diagram

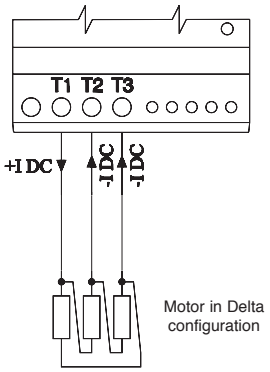


Wiring example: automatic brake to stop function



Set Ramp-Up and Initial Torque adjustments for best start-up function. Adjust brake torque to reach a complete stop after each working cycle

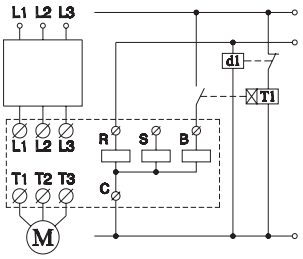
Wiring example: DC brake current configuration



To achieve maximum brake torque the DC current is applied on all 3 motor windings.
Direction of current is from T1 to T2 and T3.

Do not open any switches in the DC current path during the braking cycle as this might cause severe burning of the contacts.

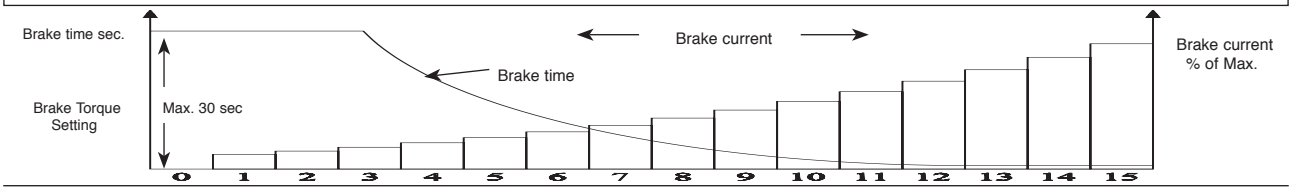
Wiring example: Timer controlled brake cycle



If the application only can accept a low braking torque below the sensing range of the stop detection it is possible to connect an external “delay on” operate timer to the Brake control input.

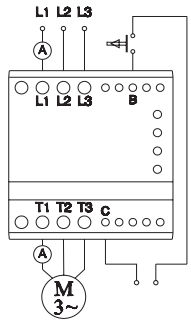
Functional description:
When control relay d1 and Run input is switched off timer T1 will activate the Brake input for the adjusted time.

Adjusting the brake current (connexion between brake torque, setting, brakecurrent and braketime)



When the Brake current is set it is actually a DC voltage that is adjusted. The current is therefore depending on the ohmic resistance of the windings and the actual connection of the motor (Delta).
For small motors a high DC voltage is necessary and for bigger motors a low voltage can produce sufficient brake current. Therefore the brake current must be adjusted for the actual application.
Before start-up of an unknown application set the Brake Torque adjustment to 1. Increase until the desired stop time is achieved.
If it is impossible to reach a time long enough for the application an external timer must be connected. See also application information next page.

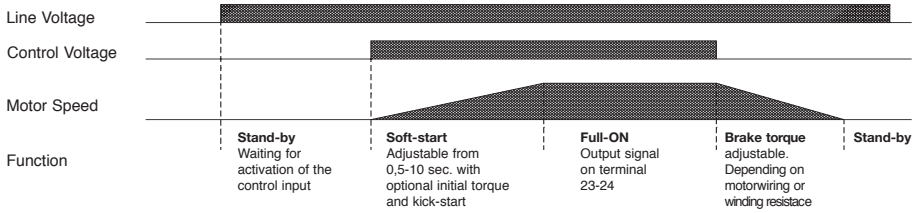
Automatic stop detection



The motor speed is detected by sensing the DC brake current. As this controller can operate a wide range of motors with different wiring configurations, the ohmic resistance of the actual motor has a wide range, it is therefore necessary to adjust the “Brake Torque” (DC Brake current) to achieve correct function in the actual application.
If the current is set to a low value the brake will be switched off before the motor has come to a complete stop. If the current is set too high, it will be out of the detection range and cannot be switched off before end of the build-in maximum time (30 sec.).
The LED’s will flash to indicate failure condition. The mains must be switched off and reapplied to reset this condition

CAUTION ! For bigger motors the current can be adjusted to a value that will destroy the controller or open the circuit breaker or fuse.
Before start-up of an unknown application set the Brake Torque adjustment to 1. To measure the Brake current activate the Brake Control input.
The DC brake current can be measured on the out put of T1 only. The AC value of the Brake current can be measured in L1 or L2. The DC current is approx. 1,5 times the AC current.

Functional diagram



Basic application.

When the control voltage is applied the motor will soft-start. When the control voltage is switched off the automatic Brake cycle will operate. The application shall be overload- and shortcircuit protected by fuses or circuit breaker.

Application, adjustment hints and general specifications for SMBC 3

Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semiconductors inside the motor controller

a) Short-circuit protection
Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

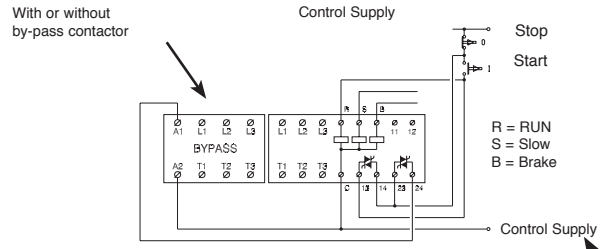
a1) Short-circuit protection by circuit breaker (continued)
It is recommended to overload protect the soft starter by a manual motor starter which is insensitive to the unbalanced operation condition during braking operation. The motor is thus protected also during the brake cycle. The manual motor starter will also short-circuit protect the Controller if prospective short-circuit limits are observed (Co-ordination 2.)
NOTE: Due to the integral brake function the motor is overload protected during the brake cycle. The phase unbalance in this mode might trip an overload relay with high sensitivity to phase unbalance.
Danfoss CTI 25 is not sensitive to unbalanced loads.

b) Short-circuit protection by fuses

Type 1: SMBC 3 DA XX25 — Protection max. 80 A gL/gG 63A T
Type 2: SMBC 3 DA XX25 — Protection max. i^2t of the fuse 6300 A^2S

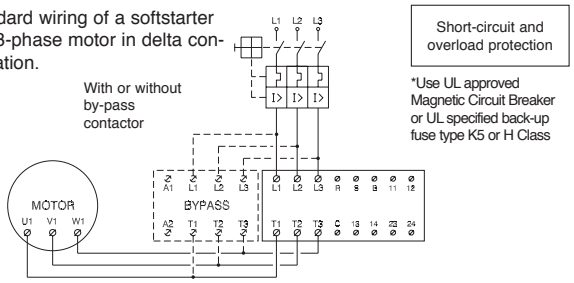
Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2
More information concerning Co-ordination Type 2 see page 45

Wiring example (Start/Stop with or without By-pass contactor)

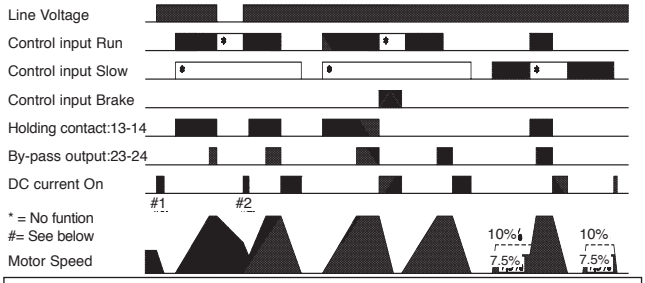


Motor wiring with or without by-pass

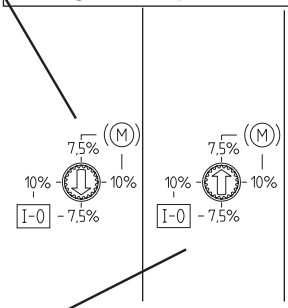
Standard wiring of a softstarter to a 3-phase motor in delta configuration.



Functional diagram of start-stop/control/by-pass contator



Setting of the operation mode selector

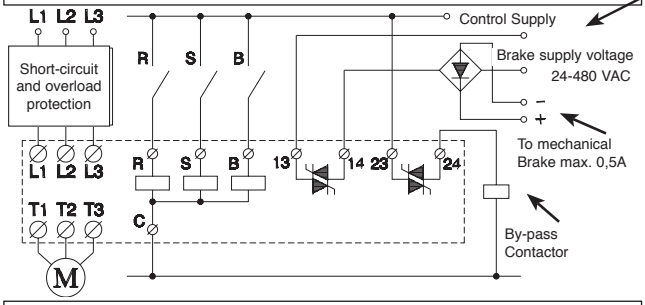


NOTE:

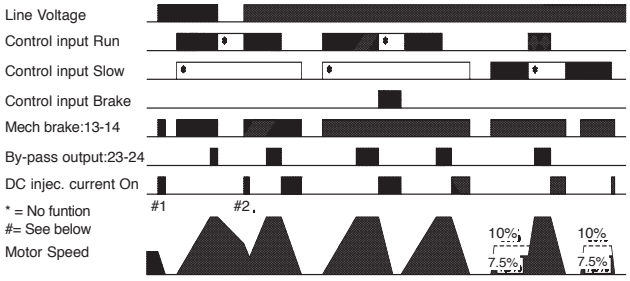
When terminal 13-14 is used as Start/Stop function, and 23-24 is used for by-pass:
Set the selector in position I-0
(7.5% or 10% if slow speed is used)

When terminal 13-14 & 23-24 is used as brake control:
Set the selector in position M
(7.5% or 10% if slow speed is used)

Control of mechanical brake and by-pass contactor

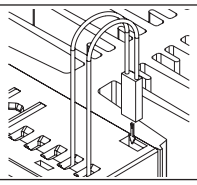


Functional diagram of mechanical brake/by-pass contact.

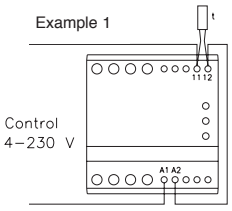


Note: #1. If the motor is running when the soft starter is switched On, the Auto Brake mode will stop the rotation.
Note: #2. With "RUN" signal present on Power-Up the soft starter will start the motor.

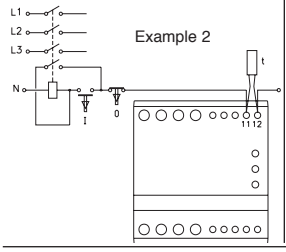
Thermal overload protection (see also page 44)



Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the soft starter. Type number UP62



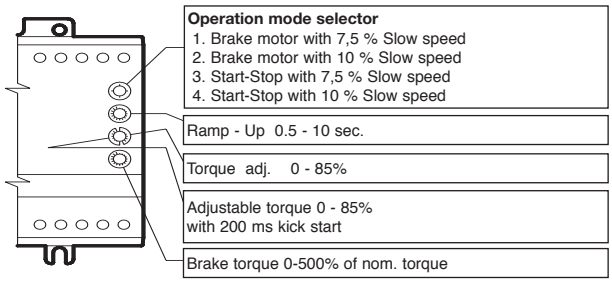
The thermostat can be connected in series with the control circuit of the soft starter.
When the temperature of the heatsink exceeds 90°C the soft starter will switch Off.
Note:
When the temperature has dropped approx. 30°C the soft starter will automatically be switched on again.

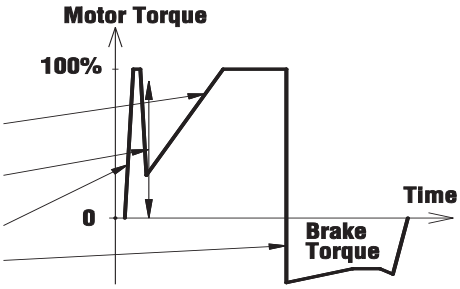


The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note: A manual reset is necessary to restart this circuit.

Application, adjustment hints and general specifications for SMBC 3

How to adjust ramp time, initial torque and brake torque





A. Standard load with automatic brake cycle

A1) Set the *Ramp-Up* switch to maximum.

A2) Set the *Brake Torque* switch to 1

A3) Set the *Initial Torque* switch to minimum.

A4) Apply control signal for a few seconds.
If the load does not rotate immediately increment the *Initial Torque* and try again. Repeat until the load starts to rotate immediately on start-up.

A5) Adjust *Ramp-Up* time to the desired starting time (scale is in seconds) is obtained.

A6) Adjust *Brake Torque* until the desired stop time is obtained
Note. If the current is set too high, the zero speed detect will not function.
If the current is set too low, the zero speed detect will not function.
To achieve a longer braking time an external timer must be installed as shown in application example page 15

B. High inertia loads with stiction

If it is not possible to reach a smoth start for an application it might be it may be necessary to kick-start / Break loose function.

B1) Set the *Ramp-Up* switch to maximum.

B2) Set the *Brake-Torque* switch to 1.

B3) Set the *Initial Torque* switch to minimum in the *Kick-start* mode.

B4) Apply control signal for a few sec. If the motor stops right after the 200 ms “kick” increment the *initial torque* and try again. Repeat until the load continues to rotate after the “kick”.

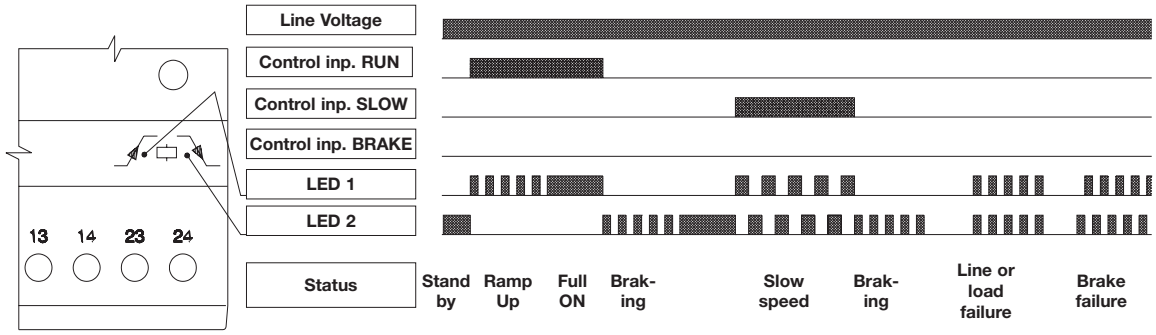
B5) Adjust *Ramp-Up* time to the desired start time (the scale is in seconds) and start the motor.

B6) Adjust *Brake Torque* until the desired stop time is obtained

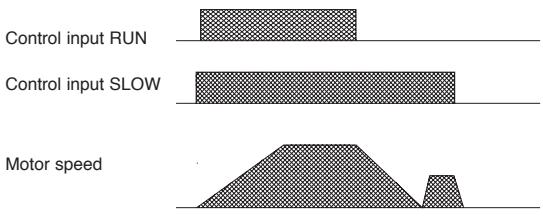
LED information:
Note: When both LED’s are flashing, no connection to the motor

Please note:
a) The Soft Starter will read time and torque settings in stand by mode i.e. after the Brake cycle. Repeated starts may trip the motor protection relay.
b) Make sure NOT to set the rotary switches in between positions as this corrupts the time and torque adjustment. Use screwdriver 2 mm x 0.5 mm
c) Caution: Set the Brake Torque switch to 1, before switching the controller ON
CAUTION!
For bigger motors the Brake Torque can be adjusted to a value that will destroy the controller or open the circuit breaker or fuse. Only increase Brake Torque in single steps for an unknown application.

LED status indication



Slow speed-operation (funtional diagram)



The Slow speed option is intended for short time operation in applications where an exact positioning is needed, for example cranes. The motor operates at full speed until the application reaches the early limit switch, where the motor is braked until stop is detected, then it will continue until final position and brake down to stop in the exact position. There is 2 selectable speeds 7,5 % and 10 % of nominal speed. **NB.Torque levels are lower than nominal torque.** In slow speed 7,5 % mode the operational current in L2 is approx. 2.5 times the nominal current. In slow speed 10 % mode the operational current in L2 is approx. 2 times the nominal current but with lower torque.
Note: RUN input signal has priority over SLOW input signal. If Brake Torque is adjusted to “0” Slow speed will be ignored.

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

Dimensions (se also page 44)

Type	H	D	W
90 mm module	94 mm	128.1 mm	90 mm

3-Phase electronic reversing contactor (SRC)

- Rated operational voltage up to 480 VAC 50/60Hz
- Rated operational current up to 10A AC-53
- Two separate control inputs with mutual interlock
- Control voltage from 5-24VDC or 24-230VAC/DC
- LED Status indication
- Meets EN 60947-4-2 requirements
- Requires only 45 mm DIN rail space

Item selection and technical specifications

Load ratings AC-53 motor load stand. AC-4 motor load inching / plugging	Control voltage		Item number by 24-480VAC 50/60Hz Line Voltage		Module-width
10A AC-53 / 8A AC-4	5-24 VDC		SRC 3 DD 4010		45mm
10A AC-53 / 8A AC-4	24-230 VAC/DC		SRC 3 DA 4010		45mm

Output load specification

Operational current AC-53	10A	Leakage current	5mA ACmax.
Operational current AC-4	8A	Min. operational current	50mA
Duty cycle	100%		

Control terminal specifications

SRC 3 DD 4010		SRC 3 DA 4010	
Control voltage	5 - 24 VDC	Control voltage	24- 230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current	25mA @ 4VDC	Control current / power max.	6mA / 1.5VA@24VDC
Response time max.	1/2 cycle	Response time max.	1cycle
Interlock time max.	80 msec.	Interlock time max.	150 msec.

Thermal specification

Power dissipation for continuous operation PDmax	2.2 W/A
Power dissipation for intermittent operation PD	2.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30°
Operating temperature range EN 60947-4-2	-5°C to 40°C
Max. operating temperature with current derating	60°C
Storage temperature EN 60947-4-2	-20°C to 80°C

Operation in ambient temperatures exceeding 40°C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the contactor as shown in the table. Max.cycle time 15min.

By 40°C	By 50°C	By 60°C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

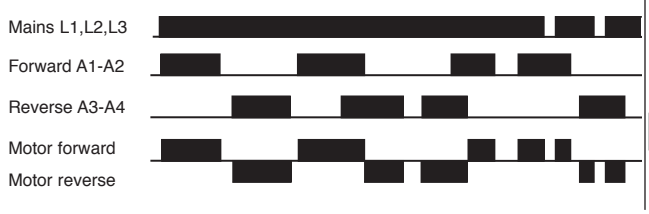
Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508

*UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40°C.

Functional diagram



EMC

This component meets the requirements of the product standard EN60947-4-2 and is CE marked according to this standard. This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Dimensions (se also page 44)

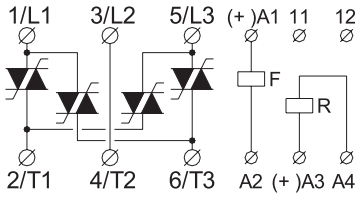
Type	H	D	W
45 mm module	94 mm	128.1 mm	45 mm

3-Phase electronic reversing contactor (SRC)

Wiring specifications

SRC 3 DX 4010

11-12: for UP 62 or other wiring purposes



Control voltage A1-A2 Control voltage A3-A4

Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

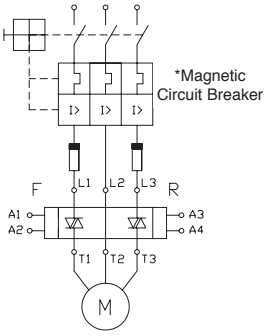
a) Short-circuit protection
Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

b) Short-circuit protection by fuses

Type 1: SRC 3 DX 4010 Protection max. 50 A gL/gG
Type 2: SRC 3 DX 4010 Protection max. i^2t of the fuse 610 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2
More information concerning Co-ordination Type 2 see page 45

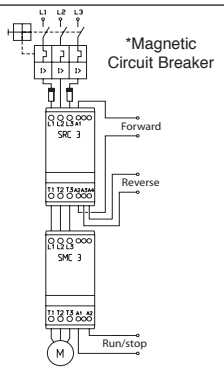
Overload Protection in Motor Control Reversing



Overload protection of the motor is easily achieved by installing a manual thermal magnetic circuit breaker on the supply side of the motor.
The circuit breaker provides means for padlocking and the necessary clearance for use as a circuit isolator according to EN 60204-1.

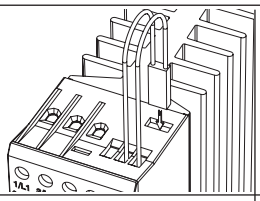
Adjust the current limit on the MCB according to the rated nominal current of the motor
*Use UL approved Magnetic Circuit Breaker or UL specified back-up fuse type K5 or H Class

Combining Reversing Electronic Contactor & Soft Starter

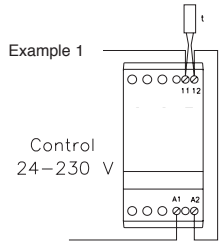


Soft-reversing of motors up to 10A
A Soft-Reversing of a motor can easily be achieved by connecting a reversing relay to the Soft Starter. The reversing relay type SRC 3 DX will determine the direction of rotation Forward or Reverse and the Soft Starter type SMC 3/32/33 will perform soft-starting and soft-stopping of the motor. If soft-stop is not required the application can be simplified by connecting the control circuit of the Soft Starter to the main terminals as shown under Line Controlled Soft-Start. A delay of approx. 0.5 sec. between forward and reverse control signal must be allowed to avoid influence from the voltage generated by the motor during turn Off.

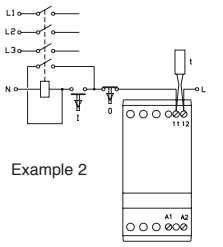
Thermal overload protection (see also page 44)



Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the contactor. Type number UP62



The thermostat can be connected in series with the control circuit of the contactor.
When the temperature of the heatsink exceeds 90°C the soft starter will switch Off.
Note:
When the temperature has dropped approx. 30°C the contactor will automatically be switched on again.



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note: A manual reset is necessary to restart this circuit.

Utilisation Categories EN60947-4-2

Category AC-53: Starting, switching off motors during running

Category AC-4: Starting, plugging, reversing the motors rapidly while the motor is during.

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

3-Phase electronic motor contactor (SMC 3 DOL Direct On Line)

- For Direct On Line start of 3 phase motors
- Rated operational voltage up to 600 VAC 50/60 Hz
- Rated operational current up to 15A AC-53
- Control voltage: 24-60VDC / 24-480VAC
- High number of start/stop operations / hour
- LED Status indication
- Meets EN 60947-4-2 requirements
- Requires only 45 mm DIN rail space

Item selection and technical specifications

Load ratings **AC-53 motor load stand.** **AC-4 motor load inching / plugging**	**Control voltage**	**Item number by 208-240VAC 50/60Hz Line Voltage**	**Item number by 400-480VAC 50/60Hz Line Voltage**	**Item number by 550-600VAC 50/60Hz Line Voltage**	**Module-width**
15A AC-53	24-60VDC / 24-480VAC	SMC 3 DA 2315 DOL	SMC 3 DA 4015 DOL	SMC 3 DA 6015 DOL	45mm

Output load specification

Operational current AC-53	15A	Min. operational current	50mA
Leakage current	5mA ACmax.	Duty cycle	100%

Control terminal specifications

Control voltage	24-60 VDC/24-480 VAC	Control current / power max.	6mA / 1.5 VA
Pick-up voltage max.	20.4 VAC / DC	Max. control voltage	510 VAC
Drop-out voltage min.	5 VAC / DC	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	2.2 W/A
Power dissipation for intermittent operation PD	2.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-2	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-2	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508
*UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40°C.

Utilisation Categories EN60947-4-2

Category AC - 53	Starting, switching off motors during running.
Category AC - 4	Starting, plugging, reversing the motor rapidly while the motor is running.
CategoryAC - 52a	Control of slipring motor stators
CategoryAC - 53a	Control of squirrel cage motor
Category AC - 58a	Control of hermetic refrigerant compressors with automatic resetting of overload releases

EMC

This component meets the requirements of the product standard EN60947-4-2 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

Dimensions (se also page 44)

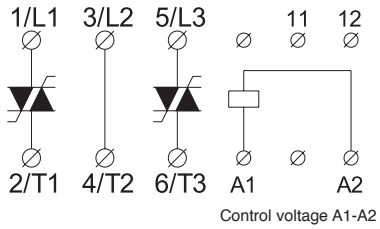
Type	H	D	W
45 mm module	94 mm	128.1 mm	45 mm

3-Phase electronic motor contactor (SMC 3 DOL Direct On Line)

Wiring specifications

SMC 3 DA XX15 DOL

11-12: For UP62 or other wiring purposes



Control voltage A1-A2

Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:
a) Short-circuit protection by circuit breaker.
b) Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

a) Short-circuit protection
Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gl/Gl fuses.
Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

b) Short-circuit protection by fuses

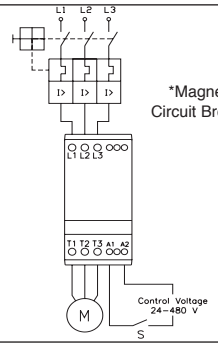
Type 1: SMC 3 DA XX15 DOL — Protection max. 50 A gL/gG

Type 2: SMC 3 DA XX15 DOL — Protection max. i^2t of the fuse 1800 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

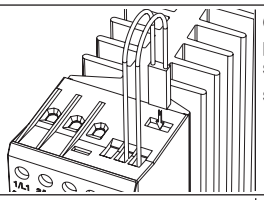
Overload Protection in Motor Control Reversing



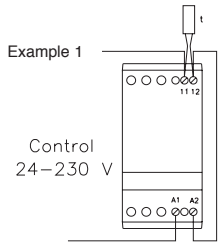
Overload protection of the motor is easily achieved by installing a manual thermal magnetic circuit breaker on the supply side of the motor.
The circuit breaker provides means for padlocking and the necessary clearance for use as a circuit isolator according to EN 60204-1.

Adjust the current limit on the MCB according to the rated nominal current of the motor
*Use UL approved Magnetic Circuit Breaker or UL specified back-up fuse type K5 or H Class

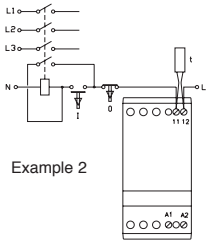
Thermal overload protection (see also page 44)



Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the soft starter. Type number UP62



The thermostat can be connected in series with the control circuit of the soft starter.
When the temperature of the heatsink exceeds 90°C the soft starter will switch Off.
Note:
When the temperature has dropped approx. 30°C the soft starter will automatically be switched on again.



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

SMC 3 DOL General application information

The SMC 3 DOL has been developed for cranes and other harsh applications where inching, jogging and plugging is frequently used and where a high number of operating cycles are essential. In such applications the lifetime of the equipment is normally limited by the short lifetime of the electromechanical contactor. Electromechanical contactors are not designed to switch off motors in locked rotor- or overload conditions where the current is 6 times the nominal operational current (AC-4). The servere arcing will burn the contact elements resulting in unreliable contact function.The Semiconductor Contactor will close the contacts in the zero crossing of the mains voltage and switch-Off will always occur in the zero crossing of the motor current in this way voltage kickback from the inductive motor windings is avoided. The lifetime, therefore, of the Semiconductoc Contactor will always be at least one decade longer than the electromechanical contactor.

Comparison of lifetime in different utilization categories

Utilization-categories	Typical applications	Electro-mechanical Contactor	Semiconductor Contactors SMC3DA....DOL
AC-52a	Control of slip-ring motors, starting, switching Off	0.7 Mill. Cycles	25 Mill. Cycles
AC-53a	Control of squirrel-cage motors, starting, switching Off	1.3 Mill. Cycles	25 Mill. Cycles
AC-4	Control of squirrel-cage motors, starting, plugging, inching	0.06 Mill. Cycles	5 Mill. Cycles

1 Phase electronic contactor (SC 1)

- Rated operational voltage up to 690VAC 50/60 Hz
- Rated operational current up to 15/30A/50/63A AC-1
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 22.5, 45, or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating - element	Load AC-3 Motor	Load AC-55b Lamp	Load AC-56a Trans-former	Control voltage	Item nummer by 12-240VAC 50/60Hz Line Voltage	Item nummer by 24-480VAC 50/60Hz Line Voltage	Item nummer by 24-600VAC 50/60Hz Line Voltage	Item nummer by 24-690VAC 50/60Hz Line Voltage	Modul-breite
15A	15A 10A by 600 VAC	15A	15A	5-24 VDC	SC 1 DD 2315	SC 1 DD 4015	**SC 1 DD 6015-1***	**SC 1 DD 6915*#**	22.5mm
				24-230 VAC/DC	SC 1 DA 2315	SC 1 DA 4015	**SC 1 DA 6015-1***	**SC 1 DA 6915*#**	22.5mm
30A	15A	20A	15A	5-24 VDC	SC 1 DD 2330	SC 1 DD 4030	SC 1 DD 6030	**SC 1 DD 6930*#**	45mm
				24-230 VAC/DC	SC 1 DA 2330	SC 1 DA 4030	SC 1 DA 6030	**SC 1 DA 6930*#**	45mm
50A	15A	20A	15A	5-24 VDC	SC 1 DD 2350	SC 1 DD 4050	SC 1 DD 6050	**SC 1 DD 6950*#**	90mm
				24-230 VAC/DC	SC 1 DA 2350	SC 1 DA 4050	SC 1 DA 6050	**SC 1 DA 6950*#**	90mm
63A	30A	40A	30A	5-24 VDC	**SC 1 DD 2363 ***	**SC 1 DD 4063 ***	**SC 1 DD 6063 ***	**SC 1 DD 6963*#**	90mm
				24-230 VAC/DC	**SC 1 DA 2363 ***	**SC 1 DA 4063 ***	**SC 1 DA 6063 ***	**SC 1 DA 6963*#**	90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

SC 1 DD XXXX (DC)		SC 1 DA XXXX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	15 mA@24 VDC	Control current / power max.	6 mA / 1.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max.	1/2 cycle	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	1.2 W/A
Power dissipation for intermittent operation PD	1.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated insulation voltage #	Ui 690 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508. **Not approved SC1 DX 6015-1 + SC1 DX XX63 + SC1 DX 69XX**
UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40^{o}C.

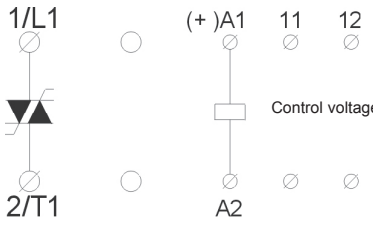
* **NOT cUL APPROVED**

1 Phase electronic contactor (SC 1)

Wiring specifications

SC 1 DX XXXX

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Fuse short-circuit protection is divided into 2 levels Type 1 or Type 2

Co-ordination Type 1: Short-circuit protects the installation

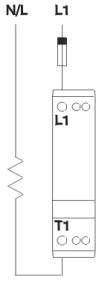
SC 1 DX XX15	Protection max. 50A gL/gG
SC 1 DX XX15-1	Protection max. 50A gL/gG
SC 1 DX XX30	Protection max. 50A gL/gG
SC 1 DX XX50	Protection max. 50A gL/gG
SC 1 DX XX63	Protection max. 80A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi conductors inside the motor controller

SC 1 DX XX15	Protection max. i^2t of the fuse 610 A^2S
SC 1 DX XX15-1	Protection max. i^2t of the fuse 610 A^2S
SC 1 DX XX30	Protection max. i^2t of the fuse 1800 A^2S
SC 1 DX 6930	Protection max. i^2t of the fuse 6300 A^2S
SC 1 DX XX50	Protection max. i^2t of the fuse 1800 A^2S
SC 1 DX 6950	Protection max. i^2t of the fuse 6300 A^2S
SC 1 DX XX63	Protection max. i^2t of the fuse 6300 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

Short Circuit Protection with standard fuse for SC1DX..15



Short Cicuit Protection for
SC1 DX XX15 (15 A Type)
Co-ordination Type 2
Line Voltage up to 480 V. Due to the over sized Output SCR's the contactor is fully protected by a standard fuse up to 16 A.
Operating Class gL/gG..

No need for Ultra Fast Fuses
Max Load at 230 V: 3.5 kW
Max Load at 400 V: 6.0 kW
Max Load at 480 V: 7.2 kW

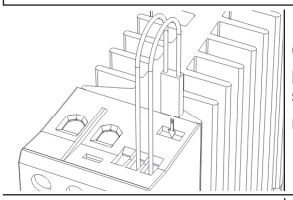
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard. This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Utilisation Categories (EN 60947-4-3)

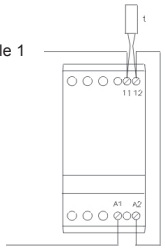
AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Thermal overload protection (see also page 44)



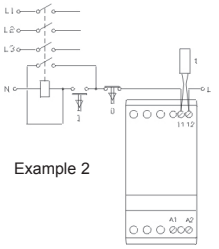
Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



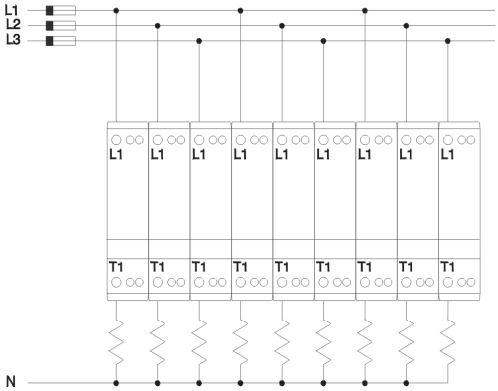
The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.

Example 2



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

Common Short Circuit Protection SC 1 DX XX15



Short Cicuit Protection for several Contactors e.g. SC1 DX XX15

Max Fuse 50 A gL/gG for Short Circuit Coordination type 1

SC1 DX 2315 / SC 1 DX 4015
Max Fuse 1800 A^2s
e.g. Siemens SILIZED 5SD4 60
Short Circuit Coordination type 2

SC1 DX 6015
Max Fuse 450 A^2s
e.g. Siemens SILIZED 5SD4 50
Short Circuit Coordination type 2

Dimensions (se also page 44)

Type	H	D	W
22.5 mm module	94 mm	124.3 mm	22.5 mm
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

1 Phase electronic contactor (RC 11 Heatingelement)

- Rated operational voltage up to 480VAC 50/60 Hz
- Rated operational current up to 10/15/30/50/63A AC-1
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 22.5, 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Load in kW by 230V	EAN Nr. 5705 609	Item number by 24-480VAC 50/60Hz Line Voltage	Load in kW by 400V	EAN Nr. 5705 609	Module-width
10A	5-24 VDC	RC 11 DD 2310	2.3 kW	002 152				W = 22.5mm
15A	5-24 VDC	RC 11 DD 2315	Max. 3.5 kW	002169	RC 11 DD 4015	Max. 6.0 kW	002 206	W = 22.5mm
	24-230 VAC/DC	RC 11 DA 2315		002 077	RC 11 DA 4015		002 114	W = 22.5mm
30A	5-24 VDC	RC 11 DD 2330	Max. 6.9 kW	002 176	RC 11 DD 4030	Max. 12.0 kW	002 213	W = 45mm
	24-230 VAC/DC	RC 11 DA 2330		002 084	RC 11 DA 4030		002 121	W = 45mm
50A	5-24 VDC	RC 11 DD 2350	Max. 11.5 kW	002 183	RC 11 DD 4050	Max. 20.0 kW	002 220	W = 90mm
	24-230 VAC/DC	RC 11 DA 2350		002 091	RC 11 DA 4050		002 138	W = 90mm
63A	5-24 VDC	RC 11 DD 2363	Max. 14.5 kW	002 190	RC 11 DD 4063	Max. 25.2 kW	002 237	W = 90mm
	24-230 VAC/DC	RC 11 DA 2363		002 107	RC 11 DA 4063		002 145	W = 90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

RC 11 DD XXXX (DC)		RC 11 DA XXXX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage RC 11 DD 2310	8 mA@24 VDC	Control current / power max.	8 mA / 2.5VA@24 VDC
Control current voltage RC 11 DD XXXX	15 mA@24 VDC	Max. control voltage	253 VAC/DC
Max. control voltage	32 VDC	Response time max.	1 cycle
Response time max.	1/2 cycle		

Thermal specification

Power dissipation for continuous operation PDmax	1.2 W/A
Power dissipation for intermittent operation PD	1.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	65% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

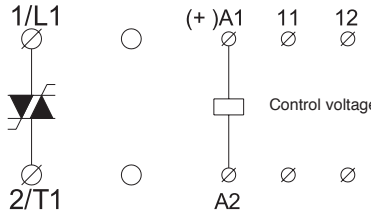
Degree of protection	IP 20	Pollution degree 3

1 Phase electronic contactor (RC 11 Heatingelement)

Wiring specifications

RC 11 DX XXXX

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Fuse short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

RC 11 DX 2310	Protection max. 16A gL/gG
RC 11 DX XX15	Protection max. 50A gL/gG
RC 11 DX XX30	Protection max. 50A gL/gG
RC 11 DX XX50	Protection max. 50A gL/gG
RC 11 DX XX63	Protection max. 80A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

RC 11 DX 2310	Protection max. i^2t of the fuse	180 A^2S
RC 11 DX XX15	Protection max. i^2t of the fuse	610 A^2S
RC 11 DX XX30	Protection max. i^2t of the fuse	610 A^2S
RC 11 DX XX50	Protection max. i^2t of the fuse	1800 A^2S
RC 11 DX XX63	Protection max. i^2t of the fuse	6300 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard. This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

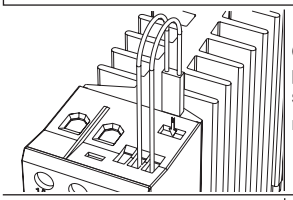
Utilisation Categories (EN 60947-4-3)

AC - 51 Switching of resistive loads

AC - 55a Switching of electric discharge lamp controls

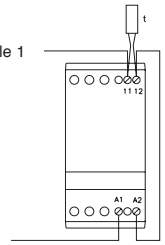
AC - 56a Switching of transformers

Thermal overload protection (see also page 44)



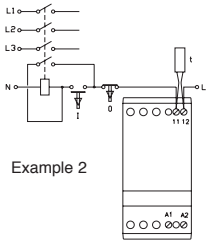
Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



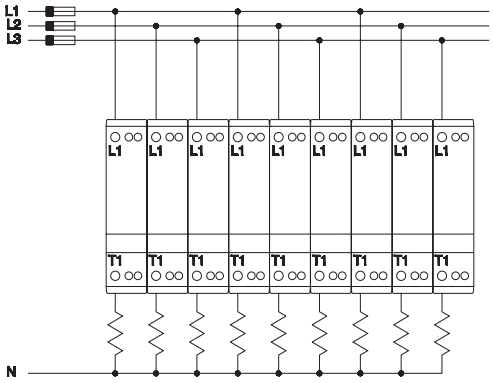
The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.

Example 2



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

Common Short Circuit Protection RC 11 DX XX15



Dimensions (see also page 44)

Type	H	D	W
22.5 mm module	94 mm	124.3 mm	22.5 mm
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

1 Phase electronic contactor (SC 1 L for domestic applications)

- Electronic contactor for use in domestic applications
- Rated operational voltage up to 480VAC 50/60 Hz
- Rated operational current up to 30 or 50A AC-1
- Control voltage from 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- Meets EN50081-1 / EN50082-2 requirements
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Load AC-3 Motor	Load AC-55b Lamp	Load AC-56a Trans-former	Control voltage	Item number by 110-230VAC 50/60Hz Line Voltage	Item number by 380-415VAC 50/60Hz Line Voltage		Module-width
30A	15A			24-230 VAC/DC	SC 1 DA 2330 L	SC 1 DA 4030 L		45mm
50A	15A			24-230 VAC/DC	SC 1 DA 2350 L			90mm

Output load specification

Min. operational current	10 mA	Filter capacitor / 110-230 VAC	1uF
Leakage current	1 mA AC max.	Filter capacitor current / 110-230 VAC	85/105 mA
		Filter capacitor / 400 VAC	0.68uF
		Filter capacitor current / 400 VAC	100/120 mA
Load power by 30A/110-120VAC	3.3kW	Load power by 50A/230VAC	11.5kW
Load power by 50A/110-120VAC	5.5kW	Load power by 30A/400VAC	12kW
Load power by 30A/230VAC	6.9kW		

Control terminal specifications

Control voltage	24-230 VAC/DC	Control current / power max.	6 mA / 2.5VA@24 VDC
Pick-up voltage max.	20.4 VAC/DC	Max. control voltage	253 VAC/DC
Drop-out voltage min.	7.2 VAC/DC	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	1.2 W/A
Power dissipation for intermittent operation PD	1.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

EMC

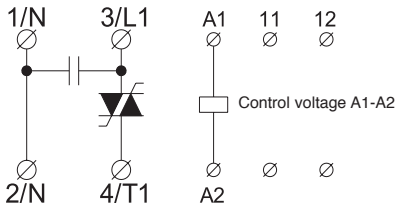
This component meets the requirements of the product standard EN 60947-4-3 / EN50081-1, EN50082-2 and is CE marked according to this standard. This products has been designed for class B equipment. Meets EN50081-1 / EN50082-2 requirements. (use of the product in domestic environments)

1 Phase electronic contactor (SC 1 L for domestic applications)

Wiring specifications

SC 1 DA XXXX L

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

SC 1 DX 2330 L	Protection max. 50A gL/gG
SC 1 DX 2350 L / 4030 L	Protection max. 50A gL/gG

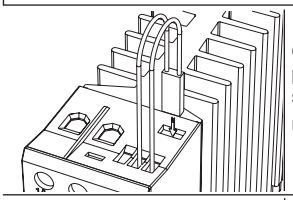
Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

SC 1 DX XX30	Protection max. i^2t of the fuse 1800 A^2S
SC 1 DX XX50	Protection max. i^2t of the fuse 1800 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

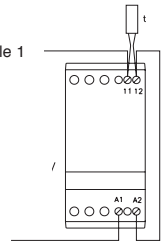
More information concerning Co-ordination Type 2 see page 45

Thermal overload protection (see also page 44)



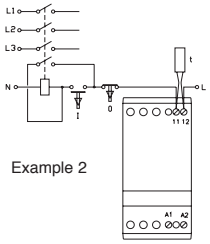
Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.

Example 2

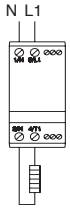
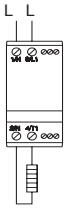
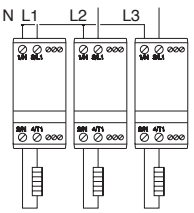
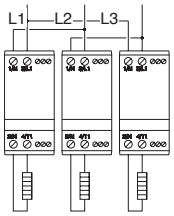


The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

Applications hints SC 1 DA L

1-Phase 230 VAC	1-Phase 400 VAC	3-Phase with N / 230 VAC	3-Phase without N / 400 VAC
SC 1 DA 2330 L = 6.9 kW Max SC 1 DA 2350 L = 11.5 kW Max	SC 1 DA 4030 L = 12 kW Max	3 x SC 1 DA 2330 L = 20.7 kW Max 3 x SC 1 DA 2350 L = 34.5 kW Max	3 x SC 1 DA 4030 L = 36 kW Max
			

Dimensions (see also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

1 Phase dual pole electronic contactor (SC 2)

- Rated operational voltage up to 600VAC 50/60 Hz
- Rated operational current up to 30/50A AC-1 (accumulated)
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Load AC-3 Motor	Load AC-55b Lamp	Load AC-56a Trans-former	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Item number by 24-480VAC 50/60Hz Line Voltage	Item number by 24-600VAC 50/60Hz Line Voltage	Module-width
30A[1] accumulated	15A	20A	15A	5-24 VDC	SC 2 DD 2330	SC 2 DD 4030	SC 2 DD 6030	45mm
				24-230 VAC/DC	SC 2 DA 2330	SC 2 DA 4030	SC 2 DA 6030	45mm
50A[1] accumulated	15A	20A	15A	5-24 VDC	SC 2 DD 2350	SC 2 DD 4050	SC 2 DD 6050	90mm
				24-230 VAC/DC	SC 2 DA 2350	SC 2 DA 4050	SC 2 DA 6050	90mm

[1]The indicated loads are accumulated. E.g. the total sum of the current in L1 & L2 (1x30A or 2x15A)

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

SC 2 DD XXXX (DC)		SC 2 DA XXXX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	15 mA@24 VDC	Control current / power max.	6mA / 1.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max.	1/2 cycle	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	2.2 W/A accumulated
Power dissipation for intermittent operation PD	2.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

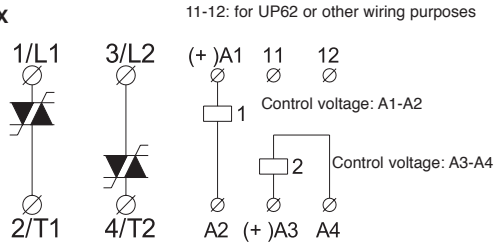
Approval

ULc Std No. 508
UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40^{o}C.

1 Phase dual pole electronic contactor (SC 2)

Wiring specifications

SC 2 DX XXXX



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

SC 2 DX XX30	Protection max. 50A gL/gG
SC 2 DX XX50	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

SC 2 DX XX30	Protection max. i^2t of the fuse 1800 A^2S
SC 2 DX XX50	Protection max. i^2t of the fuse 1800 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

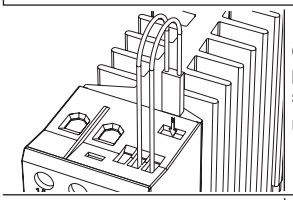
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Dimensions (se also page 44)

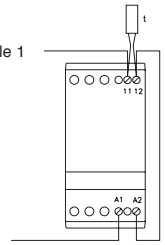
Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm

Thermal overload protection (see also page 44)



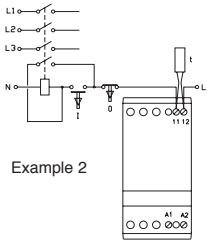
Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.

Example 2



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

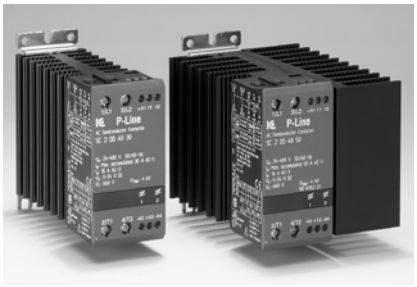
Utilisation Categories (EN 60947-4-3)

AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

1 Phase dual pole electronic contactor (RC 22 Heatingelement)



- Rated operational voltage up to 480VAC 50/60 Hz
- Rated operational current up to 30 / 50A AC-1 (accumulated)
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Load in kW by 230V	EAN Nr. 5705 609	Item number by 24-480VAC 50/60Hz Line Voltage	Load in kW by 400V	EAN Nr. 5705 609	Module-width
30A[1] accumulated	5-24 VDC	RC 22 DD 2330	Max. 6.9 kW	002 282	RC 22 DD 4030	Max. 12.0 kW	002 305	W = 45mm
	24-230 VAC/DC	RC 22 DA 2330		002 244	RC 22 DA 4030		002 268	W = 45mm
50A[1] accumulated	5-24 VDC	RC 22 DD 2350	Max. 11.5 kW	002 374	RC 22 DD 4050	Max. 20.0 kW	002 312	W = 90mm
	24-230 VAC/DC	RC 22 DA 2350		002 336	RC 22 DA 4050		002 275	W = 90mm

[1]The indicated loads are accumulated. E.g. the total sum of the current in L1 & L2 (1x30A / 1x 50A or 2x15A / 2x25A)

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

RC 22 DD XXXX (DC)		**RC 22 DA XXXX (AC/DC)**	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	15 mA@24 VDC	Control current / power max.	8mA / 2.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max.	1/2 cycle	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	1.2 W/A accumulated
Power dissipation for intermittent operation PD	1.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	65% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

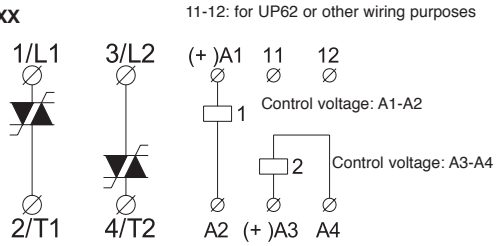
Environment

Degree of protection	IP 20	Pollution degree	3

1 Phase dual pole electronic contactor (RC 22 Heatingelement)

Wiring specifications

RC 22 DX XXXX



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

RC 22 DX XX30	Protection max. 50A gL/gG
RC 22 DX XX50	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

RC 22 DX XX30	Protection max. i^2t of the fuse 610 A^2S
RC 22 DX XX50	Protection max. i^2t of the fuse 1800 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

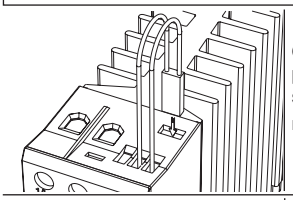
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Mounting and cable wiring information

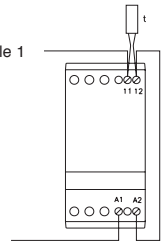
Mounting information see page 44 / Cable wiring see page 45

Thermal overload protection (see also page 44)

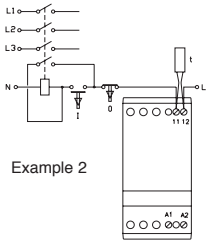


Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.



Example 2

The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

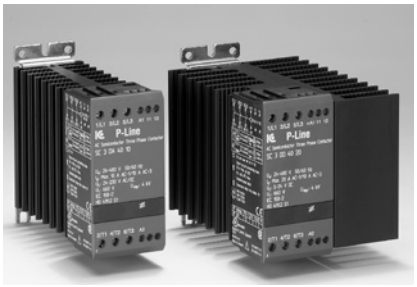
Utilisation Categories (EN 60947-4-3)

AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Dimensions (se also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

3 Phase dual pole electronic contactor (RC 32 Heatingelement)



- Rated operational voltage up to 480VAC 50/60 Hz
- Rated operational current up to 15 / 25A AC-1
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Load in kW by 230V	EAN Nr. 5705 609	Item number by 24-480VAC 50/60Hz Line Voltage	Load in kW by 400V	EAN Nr. 5705 609	Module-width
15A	5-24 VDC				RC 32 DD 4015	Max. 10.4 kW	002 428	W = 45mm
	24-230 VAC/DC				RC 32 DA 4015		002 404	W = 45mm
25A	5-24 VDC				RC 32 DD 4025	Max. 17.3 kW	002 435	W = 90mm
	24-230 VAC/DC				RC 32 DA 4025		002 411	W = 90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

RC 32 DD 40XX (DC)		RC 32 DA 40XX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	20 mA@24 VDC	Control current / power max.	8mA / 2.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max.	1/2 cycle	Response time max.	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	2.4 W/A
Power dissipation for intermittent operation PD	2.4 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	65% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

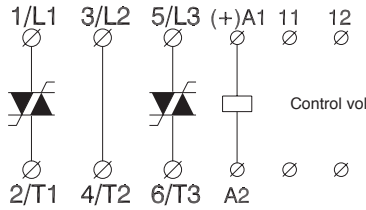
Degree of protection	IP 20	Pollution degree	3

3 Phase dual pole electronic contactor (RC 32 Heatingelement)

Wiring specifications

RC 32 DX 40XX

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

RC 32 DX 4015	Protection max. 50A gL/gG
RC 32 DX 4025	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

RC 32 DX 4015	Protection max. i^2t of the fuse	610 A^2S
RC 32 DX 4025	Protection max. i^2t of the fuse	610 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

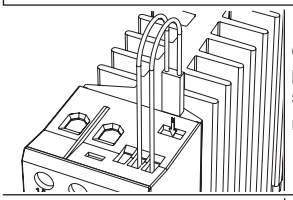
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Mounting and cable wiring information

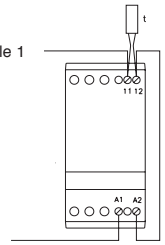
Mounting information see page 44 / Cable wiring see page 45

Thermal overload protection (see also page 44)



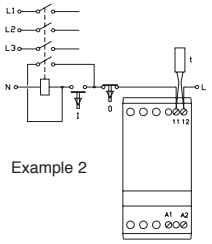
Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.

Example 2



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

Utilisation Categories (EN 60947-4-3)

AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Dimensions (se also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

3 Phase electronic contactor (SC 3)

- Rated operational voltage up to 600VAC 50/60 Hz
- Rated operational current up to 10 ,15 and 20 A AC-1
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

	Load AC-1/51 Heating-element	Load AC-3 Motor	Load AC-55b Lamp	Load AC-56a Trans-former	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Item number by 24-480VAC 50/60Hz Line Voltage	Item number by 24-600VAC 50/60Hz Line Voltage	Module-width
	10A	10A	10A	5A	5-24 VDC	SC 3 DD 2310	SC 3 DD 4010	SC 3 DD 6010	45mm
					24-230 VAC/DC	SC 3 DA 2310	SC 3 DA 4010	SC 3 DA 6010	45mm
*	15A	10A	10A	5A	5-24 VDC		**SC 3 DD 4015** *		45mm
					24-230 VAC/DC		**SC 3 DA 4015** *		45mm
	20A	10A	10A	5A	5-24 VDC	SC 3 DD 2320	SC 3 DD 4020	SC 3 DD 6020	90mm
					24-230 VAC/DC	SC 3 DA 2320	SC 3 DA 4020	SC 3 DA 6020	90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

SC 3 DD XXXX (DC)		SC 3 DA XXXX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	15 mA@24 VDC	Control current / power max.	6mA / 1.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max. (ON/OFF)	1/2 cycle	Response time max. (ON/OFF)	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	3.3 W/A
Power dissipation for intermittent operation PD	3.3 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

Approval

cUL Std No. 508 **(Not approved SC3DX4015)**
UL: Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40^{o}C.

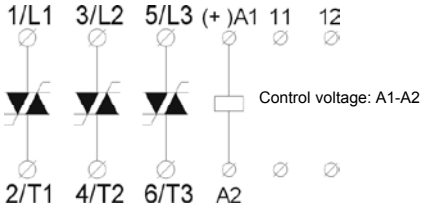
*** Not cUL approved**

3 Phase electronic contactor (SC 3)

Wiring specifications

SC 3 DX XXXX

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels Type 1 or Type 2

Co-ordination Type 1: Short-circuit protects the installation

SC 3 DX XX10	Protection max. 50A gL/gG
SC 3 DX 4015	Protection max. 50A gL/gG
SC 3 DX XX20	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semiconductors inside the motor controller

SC 3 DX XX10	Protection max. i^2t of the fuse 610 A^2S
SC 3 DX 4015	Protection max. i^2t of the fuse 610 A^2S
SC 3 DX XX20	Protection max. i^2t of the fuse 610 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

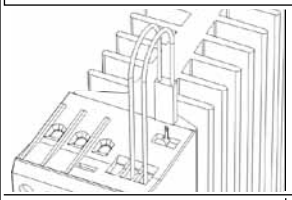
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

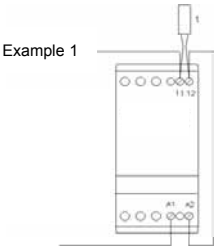
Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

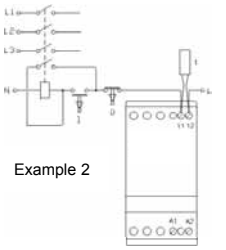
Thermal overload protection (see also page 44)



Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.



The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note: A manual reset is necessary to restart this circuit.

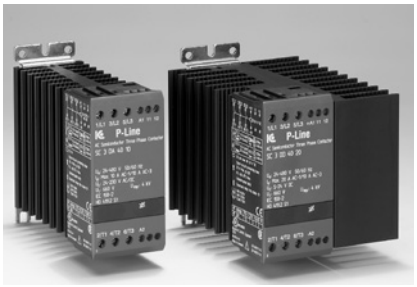
Utilisation Categories (EN 60947-4-3)

AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Dimensions (se also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

3 Phase electronic contactor (RC 33 Heatingelement)



- Rated operational voltage up to 480VAC 50/60 Hz
- Rated operational current up to 10 / 20A AC-1
- Control voltage from 5-24 VDC or 24-230 VAC/DC
- Compact modular design 45 or 90 mm
- LED Status indication
- Meets EN 60947-4-3 requirements
- Requires no additional components
- Built-in varistor protection
- IP-20 Protection

Item selection and technical specifications

Load AC-1/51 Heating-element	Control voltage	Item number by 12-240VAC 50/60Hz Line Voltage	Load in kW by 230V	EAN Nr. 5705 609	Item number by 24-480VAC 50/60Hz Line Voltage	Load in kW by 400V	EAN Nr. 5705 609	Module-width
10A	5-24 VDC	RC 33 DD 2310	Max. 4.0 kW	002 367	RC 33 DD 4010	Max. 6.9 kW	002 381	W = 45mm
	24-230 VAC/DC	RC 33 DA 2310		002 329	RC 33 DA 4010		002 343	W = 45mm
20A	5-24 VDC	RC 33 DD 2320	Max. 8.0 kW	002 374	RC 33 DD 4020	Max. 13.9 kW	002 398	W = 90mm
	24-230 VAC/DC	RC 33 DA 2320		002 336	RC 33 DA 4020		002 350	W = 90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		

Control terminal specifications

RC 33 DD XXXX (DC)		RC 33 DA XXXX (AC/DC)	
Control voltage	5-24 VDC	Control voltage	24-230 VAC/DC
Pick-up voltage max.	4.25 VDC	Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	1.5 VDC	Drop-out voltage min.	7.2 VAC/DC
Control current voltage	25 mA@24 VDC	Control current / power max.	8mA / 2.5VA@24 VDC
Max. control voltage	32 VDC	Max. control voltage	253 VAC/DC
Response time max. (ON/OFF)	1/2 cycle	Response time max. (ON/OFF)	1 cycle

Thermal specification

Power dissipation for continuous operation PDmax	3.6 W/A
Power dissipation for intermittent operation PD	3.6 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	65% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

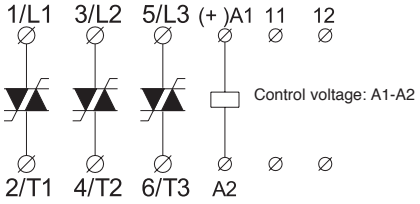
Degree of protection	IP 20	Pollution degree	3

3 Phase electronic contactor (RC 33 Heatingelement)

Wiring specifications

RC 33 DX XXXX

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

RC 3 DX XX10	Protection max. 50A gL/gG
RC 3 DX XX20	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

RC 3 DX XX10	Protection max. i^2t of the fuse 610 A^2S
RC 3 DX XX20	Protection max. i^2t of the fuse 610 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

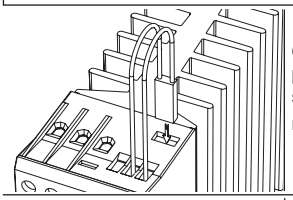
EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard.
This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

Mounting and cable wiring information

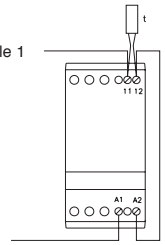
Mounting information see page 44 / Cable wiring see page 45

Thermal overload protection (see also page 44)

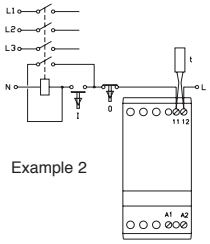


Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.



Example 2

The thermostat is connected in series with the control circuit of the main contactor.
When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note: A manual reset is necessary to restart this circuit.

Utilisation Categories (EN 60947-4-3)

AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

Dimensions (se also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

1 Phase electronic analogue power controller (SPC 1)

- Analogue controller for accurate process control
- Phase angle or burst firing control of heaters, lamps, trafos
- Rated operational voltage range: 230VAC, 480VAC
- Rated operational current up to 30A or 50A AC1
- Current Loop Control: 0-20mA, 4-20 mA
- Voltage Control: 0-10 VDC
- Manual Control: 10 kohm potentiometer
- Reverse action operation possible

Item selection and technical specifications

Load AC-1/51 Heating-element	Load AC-3 Motor*	Load AC-55b Lamp	Load AC-56a Trans-former	Analogue control input signal	Item number by 110-127VAC 50/60Hz Line Voltage	Item number by 208-230VAC 50/60Hz Line Voltage	Item number by 380-480VAC 50/60Hz Line Voltage	Module-width
30A	15A	30A	30A	0-20 / 20-0 mA, 4-20 / 20-4 mA 0-10 / 10-0 VDC, 0-10 / 10-0 kohm		SPC 1 AD 2330	SPC 1 AD 4030	45mm
50A	15A	30A	30A			SPC 1 AD 2350	SPC 1 AD 4050	90mm

Output load specification

Leakage current	1mA ACmax.	Min. operational current	10mA
Duty cycle	100%		
Load power by 30A / 120VAC	0-3.6kW	Load power by 50A / 120VAC	0-6kW
Load power by 30A / 230VAC	0-6.9kW	Load power by 50A / 230VAC	0-11.5kW
Load power by 30A / 400VAC	0-12kW	Load power by 50A / 400VAC	0-20kW

Control terminal specifications

Current Loop Control Voltage drop 3 Volt Max.	0 - 20 mA / 20 - 0 mA	Manual Control with potentiometer	0-10 kohm / 10-0 kohm
Current Loop Control Voltage drop 3 Volt Max.	4 - 20 mA / 20 - 4 mA		
Voltage Control Input resistance 300 kohm min.	0-10 V / 10-0 V	Control Voltage supply	24VAC/24VDC max. 30 mA

Thermal specification

Power dissipation for continuous operation PDmax	1.2 W/A
Power dissipation for intermittent operation PD	1.2 W/A x dutycycle
Cooling method	Natural convection
Mounting	Vertical +/-30^{o}
Operating temperature range EN 60947-4-3	-5^{o}C to 40^{o}C
Max. operating temperature with current derating	60^{o}C
Storage temperature EN 60947-4-3	-20^{o}C to 80^{o}C

Operation in ambient temperatures exceeding 40^{o}C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle as shown in the table. Max.cycle time 15min.

By 40^{o}C	By 50^{o}C	By 60^{o}C
100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65

Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Environment

Degree of protection	IP 20	Pollution degree	3

Approval

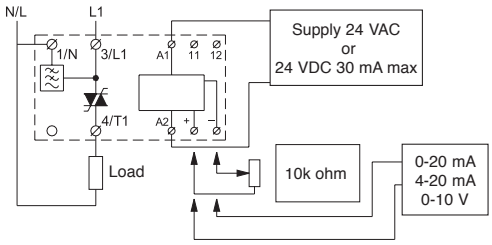
cUL Std No. 508 (*No UL approval for AC 3 motor load)
UL:Use thermal overload protection as required by the National Electric Code. When protected by a non-time delay K5 or H Class fuse, rated 266% of motor FLA, this device is rated for use on a circuit capable of delivering not more than 5,000 rms. symmetrical amperes, 600 V maximum. Maximum surrounding temperature 40^{o}C.

1 Phase electronic analogue power controller (SPC 1)

Wiring specifications

SPC 1 AD

11-12: for UP62 or other wiring purposes



Short-circuit protection by fuses

Two type of short-circuit protection can be used:

Short-circuit protection by fuses
Short-circuit protection is divided into 2 levels **Type 1 or Type 2**

Co-ordination Type 1: Short-circuit protects the installation

SPC 1 AD XX30	Protection max. 50A gL/gG
SPC 1 AD XX50	Protection max. 50A gL/gG

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

SPC 1 AD XX30	Protection max. i^2t of the fuse 1800 A^2S
SPC 1 AD XX50	Protection max. i^2t of the fuse 1800 A^2S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

EMC

This component meets the requirements of the product standard EN 60947-4-3 and is CE marked according to this standard. This products has been designed for class A equipment. Use of the product in domestic environments may cause radio interference, in which case the user may be required to employ additional mitigation methods.

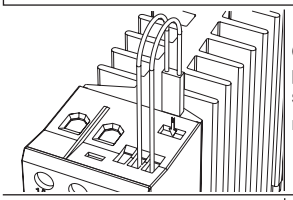
Mounting and cable wiring information

Mounting information see page 44 / Cable wiring see page 45

Application hints and general specifications

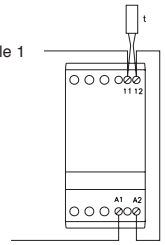
See page 40-41

Thermal overload protection (see also page 44)

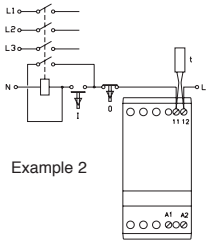


Optional thermal overload protection is possible by inserting a thermostat in a slot on the right hand side of the electronic contactor. Type number UP62

Example 1



The thermostat can be connected in series with the control circuit of the electronic contactor.
When the temperature of the heatsink exceeds 90°C the electronic contactor will switch Off.
Note:
When the temperature has dropped approx. 30°C the electronic contactor will automatically be switched on again.



Example 2

The thermostat is connected in series with the control circuit of the main contactor.

When the temperature of the heatsink exceeds 90°C the main contactor will switch Off.
Note:
A manual reset is necessary to restart this circuit.

Utilisation Categories (EN 60947-4-3)

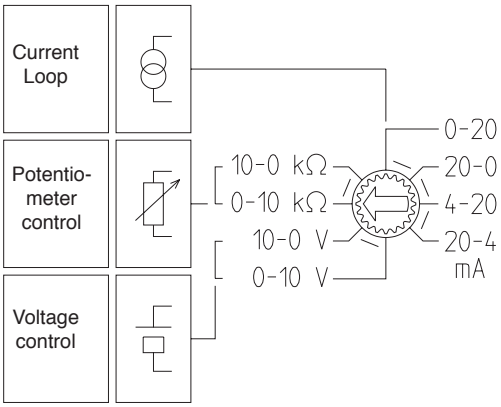
AC - 51	Switching of resistive loads
AC - 55a	Switching of electric discharge lamp controls
AC - 55b	Switching of incandescent lamps
AC - 56a	Switching of transformers

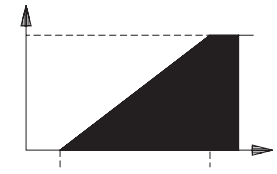
Dimensions (se also page 44)

Type	H	D	W
45 mm module	94 mm	124.3 mm	45 mm
90 mm module	94 mm	124.3 mm	90 mm

Application hints analogue power controller for SPC 1

Control mode selection





Current Loop
0 ..... 20 mA
20 ..... 0 mA
4 ..... 20 mA
20 ..... 4 mA

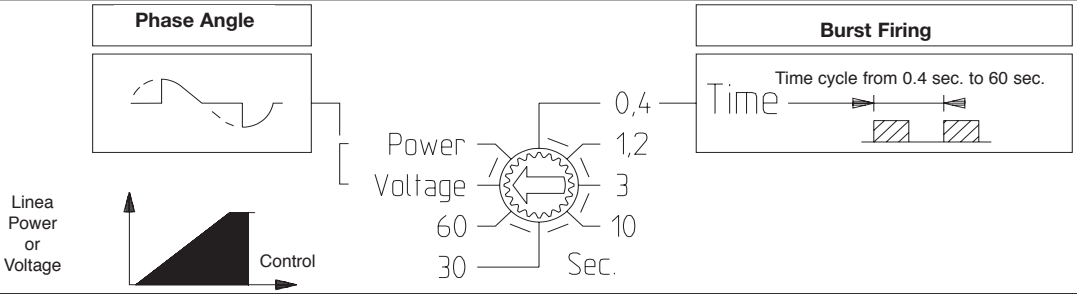
Voltage
0 ..... 10 V
10 ..... 0 V

Potentio-meter
0 .....10 kohm
10 ..... 0 kohm

Selection of control signal
The type of control signal, Current, Voltage or Potentiometer, can be selected on the rotary switch.
Protection
The control inputs are protected against overload. If the current exceeds 25 mA the loop will be switched Off and the LED's will indicate failure. The input will not be damaged if the 24 V supply by mistake is connected to the signal input. Control input terminals are marked with + correct polarity must be observed.
The control input is floating.

Isolation Voltage:
Line to Control: 2.5kV AC
Isolation Voltage:
Supply to Control: 500V AC

Function mode selection

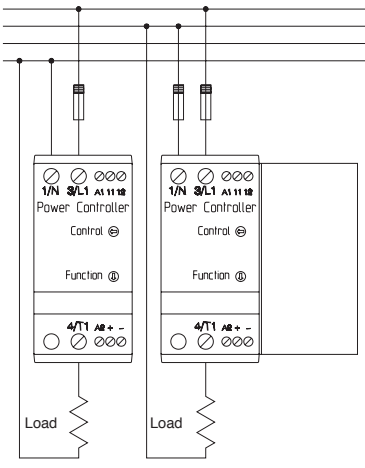


Phase Angle: Phase angle control is used for control of infrared lamps or heaters in IR heating applications
Two different operation modes can be selected.
Lin. Voltage: The load voltage varies linearly with the control signal
Lin. Power: The power delivered to the load varies linearly with the control signal.

Burst Firing
In Burst Firing mode full sine waves are supplied to the load. Consequently DC magnetising of the supply transformer is avoided. The number of sine waves varies linearly with the control signal.
Adjustable cycle times from 400 ms to 60 sec.

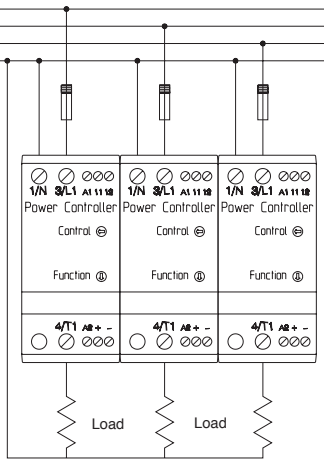
Line and load wiring hints for 1 or 3 phase application with or without neutral

Single Phase 230 / 400 V AC
Phase Angle and Burst Firing applications 230 and 400 V Heaters



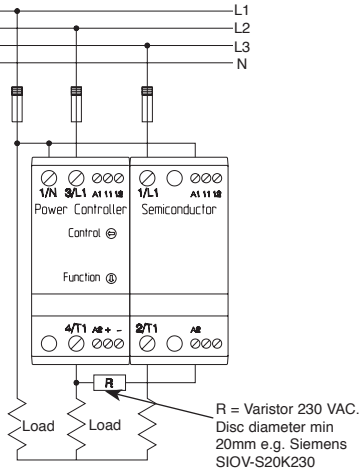
SPC1AD 2330= 6.9kW/SPC1AD 4030= 12kW Max
SPC1AD 2350= 11.5kW/SPC1AD 4050= 20kW Max

Three Phase with Neutral
Phase Angle and Burst Firing for heater applications



3 x SPC1AD 2330 = 20.7kW Max
3 x SPC1AD 2350 = 34.5kW Max

Three Phase without Neutral Economy
With single pole contactor SC1DA4030 as slave.
Only Burst Firing applications.

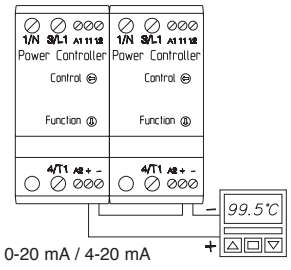


SPC1AD 4030 + SC1DA 4030= 20.7kW Max
SPC1AD 4050 + SC1DA 4050= 34.5kW Max

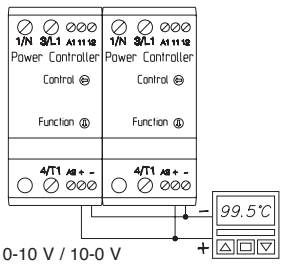
Application hints analogue power controller for SPC 1

Different applications hints

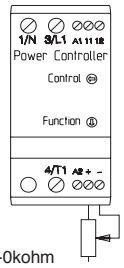
Current Loop:
0-20 mA or 4-20 mA. Controller inputs must be connected in series



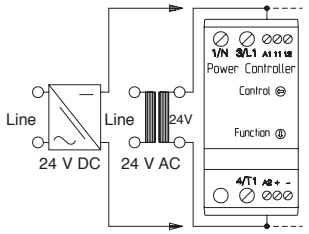
Voltage Control :
Controller inputs must be connected in parallel



Potentiometer Control :
10 kohm linear potentiometer



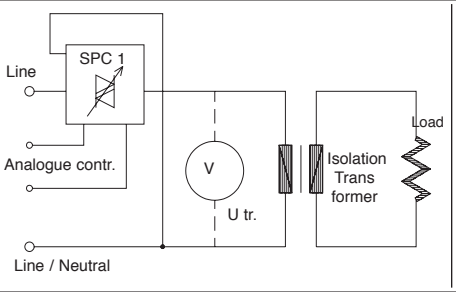
Control Supply :
Controller supply must be connected in parallel

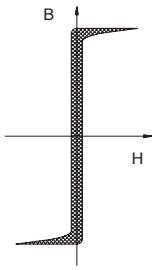


Transformer applications hints

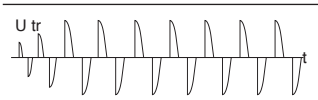
Transformer Loads
SPC1 load driving capability includes transformer applications which means that low voltage loads can be controlled via an isolation transformer without any surge or DC magnetising of the transformer

Switching Transformers
The problem in transformer switching is the magnetic circuit. When the transformer is switched Off, (H=O) the field (B) remains on a high level due to the high remanence of modern transformer core material. At initial turn-On where the remanence is unknown the SPC1 will soft-start to avoid the high current surge and at repetitive turn-on the switch-off polarity is “remembered” so next turn-on will be in the opposite polarity, thereby eliminating the high current surge normally seen in transformer applications. DC magnetising is eliminated by operating in full cycle mode only

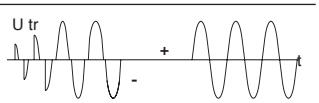




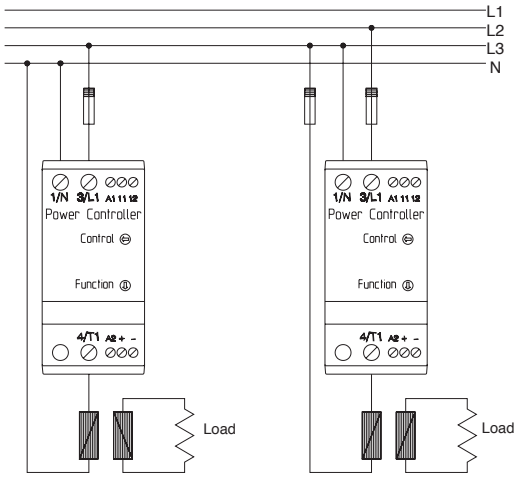
Phase Angle Mode :
A initial turn On SPC 1 will soft-start the transformer to the voltage level set by the analogue input.



Burst Firing Mode :
A initial turn On SPC 1 will soft-start the transformer to full On mode. The controller will only allow full cycles to be supplied to the transformer hereby eliminating current surges and DC saturation of the transformer.

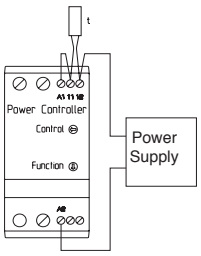


Transformer applications hints

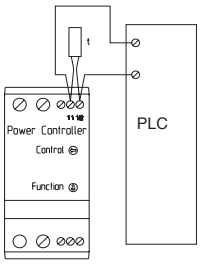


Single Phase Line - Neutral
For 3 Phase applications use 3 x single phase cicuit

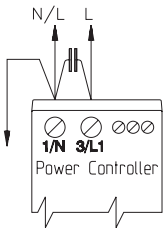
Single Phase Line - Line



Application Examples
The thermostat is connected in series with the control supply of the controller. When the controller heatsink temperature exceeds 90°C the control supply is switched Off. When the controller heatsink has dropped to approx. 60°C the control supply is switched On again.



Application Examples
The thermostat is con- nected to a PLC or other form of controller for controlled shutdown in case of over tempera- ture



EMC Specifications
SPC 1 is in conformity with EN60947-4-3 AC Semiconductor Contactors for non motor loads

Burst Firing Control Mode:
No action necessary.

Phase Angle Control Mode: I<10 A
No action necessary.
Internal filter is sufficient.

Phase Angle Control Mode: I >10 A
Connect 1uF capacitor from N/L to L1 as shown above.

AC Auxiliary contact module (MAUX)

- Full-On monitoring of soft starters (SMC 3, SMC 33, STL)
- Function monitoring of Electronic Contactors (SC X)
- Function monitoring of motor reversing & motor contactors (SRC/DOL)
- Full-On/Off monitoring of Analogue Power Controller (SPC 1 AD)
- Dual Voltage range 230 VAC or 400 - 600 VAC 50/60 Hz
- Relay output (NO / NC) 5A 250VAC / 3A 24 VDC
- 22.5 mm module for DIN-rail mounting
- LED status indication
- IP-20 Protection

Item selection and technical specifications

MAUX 01 600 is an auxiliary module for monitoring the status of a connected motor controller or electronic contactor. If the sense voltage across the semiconductor on the connected controller (T3 and L3) is lower than 2 VAC the output relay is swichted On (NC / 11-14). The output relay will open again (NO / 11-12) when the sense voltage is higher than 2.5 VAC.

Output specifications

Relay Output	5A 250 VAC (AC-22) 3A 24 VDC (DC22)

Line voltage range	Item No.
T2.1 - T3 208 - 240 VAC 50/60 Hz Max 10 VA 1.5 W T2.2 - T3 380 - 600 VAC 50/60 Hz Max 35 VA 2.5 W	MAUX 01 A 600

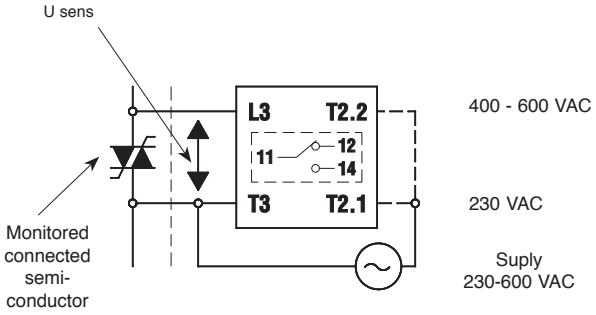
Environment

Degree of protection	IP 20	Pollution degree	3

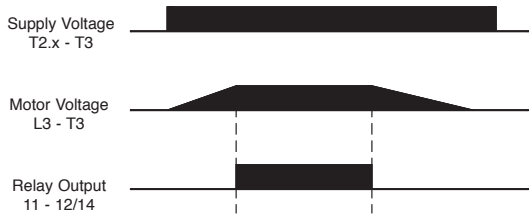
Insulation specifications

Rated insulation voltage	Ui 660 Volt
Rated impulse withstand voltage	Uimp. 4 kVolt
Installation catagory	III

Block diagram

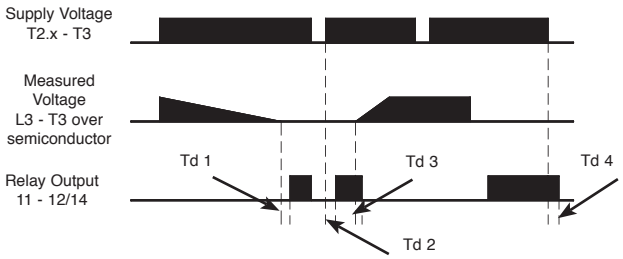


Functional diagram



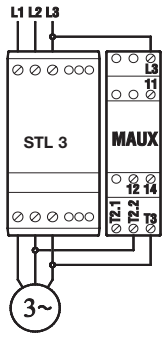
Semiconductor voltage timing diagram

Td 1: Min 35 ms. Max. 55 ms Td 3: Min 5 ms. Max. 25 ms
Td 2: Min 100 ms. Max. 200 ms Td 4: Min 110 ms. Max. 130 ms



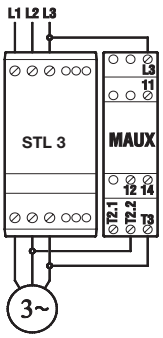
App. Ex. STL 3 3-ph 400 V

Full-ON Monitoring with
Starting Torque Limiter Type STL 3
3 Phase Motor 400 / 600 VAC



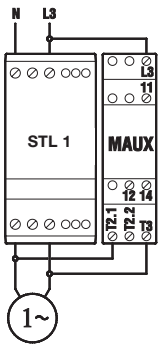
App. Ex. STL3 3-ph 230 V

Full-ON Monitoring with
Starting Torque Limiter Type STL 3
3 Phase Motor 230 VAC



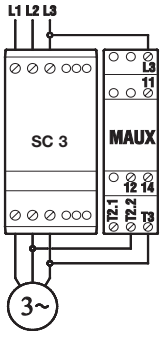
App. Ex. STL1 1-ph 230 V

Full-ON Monitoring with
Starting TorqueLimiter Type STL 1
1 Phase Motor 230 VAC



App. Ex. SC 3 3-ph 400 V

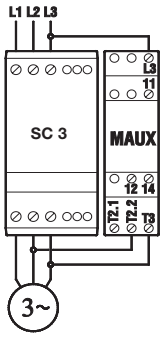
Full-ON Monitoring with
3 Ph. Contactor Type SC 3
3 Phase Motor 400 / 600 VAC



AC Auxiliary contact module (MAUX)

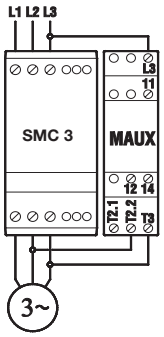
App. Ex. SC 3 3-ph 230 V

ON Monitoring with
3 Ph. Contactor Type SC 3
3 Phase Motor 230 VAC



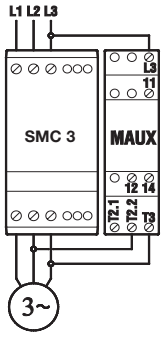
App. Ex. SMC 3 3-ph 400 V

Full-ON Monitoring with
Soft Starter Type SMC 3
3 Phase Motor 400 / 600 VAC



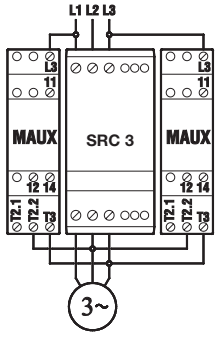
App. Ex. SMC 3 3-ph 230 V

Full-ON Monitoring with
Soft Starter Type SMC 3
3 Phase Motor 230 VAC



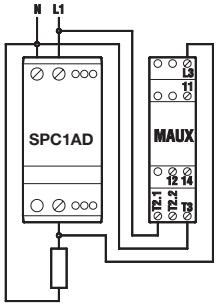
App. Ex. SRC 3 3-ph 400 V

ON Monitoring with
Reversing Type SRC
3 Phase Motor 400 VAC



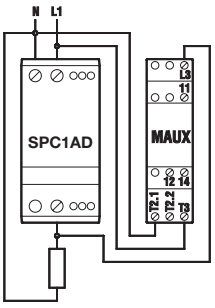
App. Ex. SPC 1 1-ph 230 V

Full-OFF Monitoring with
Analogue Contactor Type SPC1
230VAC



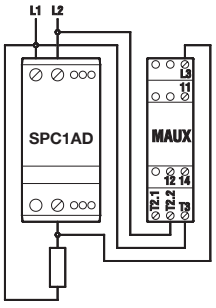
App. Ex. SPC 1 1-ph 230 V

Full-ON Monitoring with
Analogue Contactor Type SPC1
230 VAC



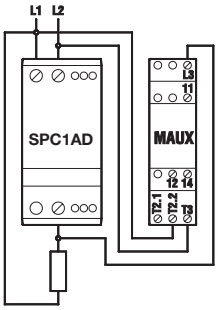
App. Ex. SPC 1 3- ph 400 V

Full-OFF Monitoring with
Analogue Contactor Type SPC1
400 VAC



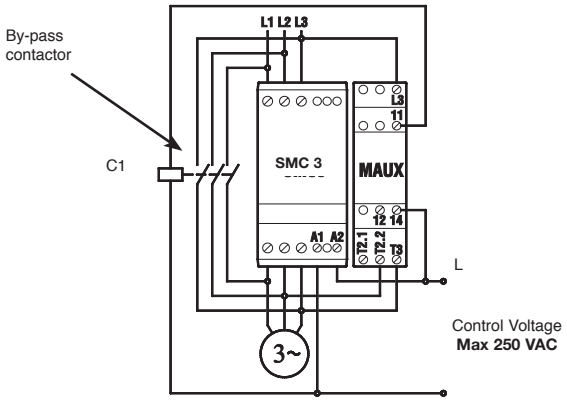
App. Ex. SPC 1 3-ph 400 V

Full-ON Monitoring with
Analogue Contactor Type SPC1
400 VAC

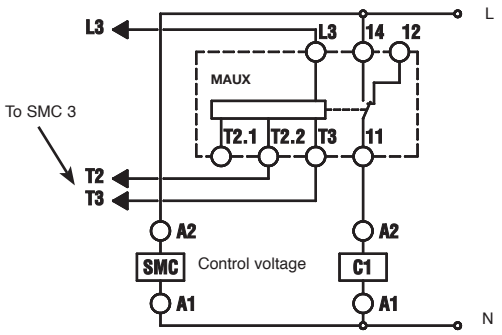


Application example. soft starter type SMC 3 / SMC 33 with control of by-pass contactor

Control of by-pass Contactor (functional description): When the Control signal A1-A2 is supplied to the Soft Starter, Ram-Up is initiated. When the ramp time has elapsed the output relay in the MAUX1 will switch the by-pass contactor ON for limiting the power dissipation in the Soft Starter. When the control voltage is switched OFF the by-pass contactor will drop instantaneously, before the semiconductors are switched off, for eliminating severe arcing in the mechanical contactor. In this application the by-pass contactor can be selected from the thermal current I^{th} rating and not from the AC-3 rating.

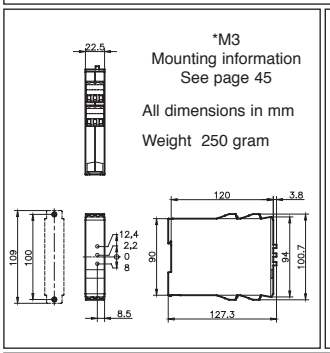


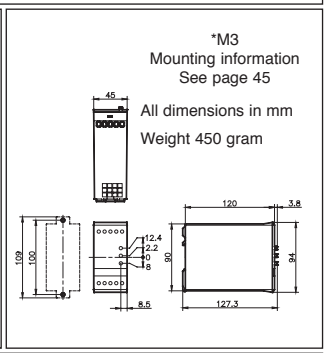
Control circuit diagram



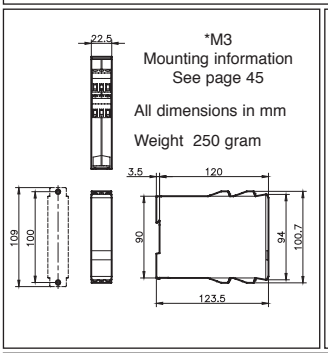
Dimensions, weight, mounting and wiring instruction

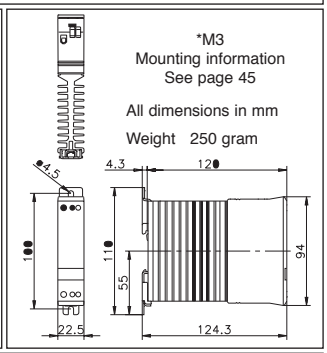
Dimensions 22.5 mm module (SC1/RC11/SMC 3 3,5A)



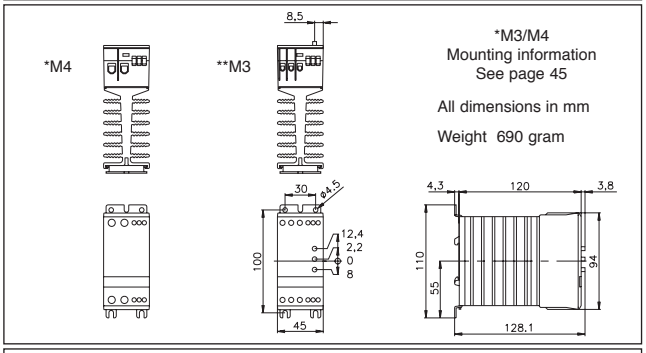


Dimensions 22.5 mm module (MAUX / SC 1 15 A)

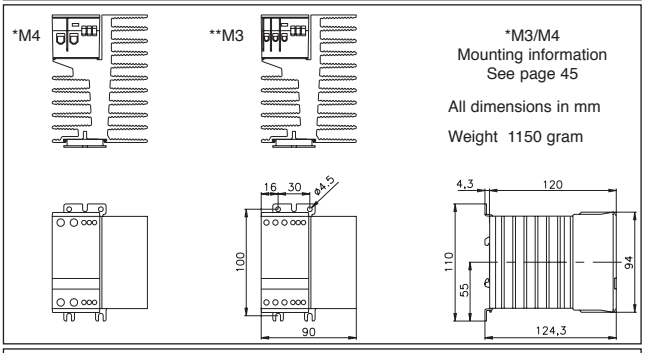




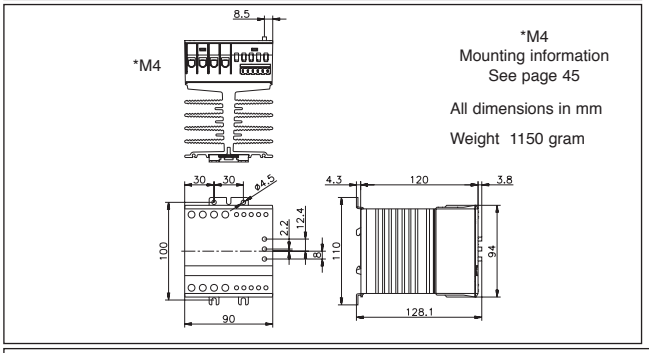
Dimensions 45 mm module (SC/RC/SRC/SMC3/15A STL /SPC 30A)



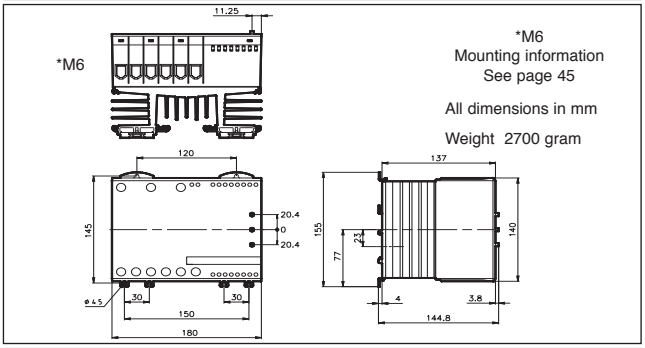
Dimensions 90 mm module (Contactors, SPC 50A)



Dimensions 90 mm module (SMC3/33 SMBC 3)

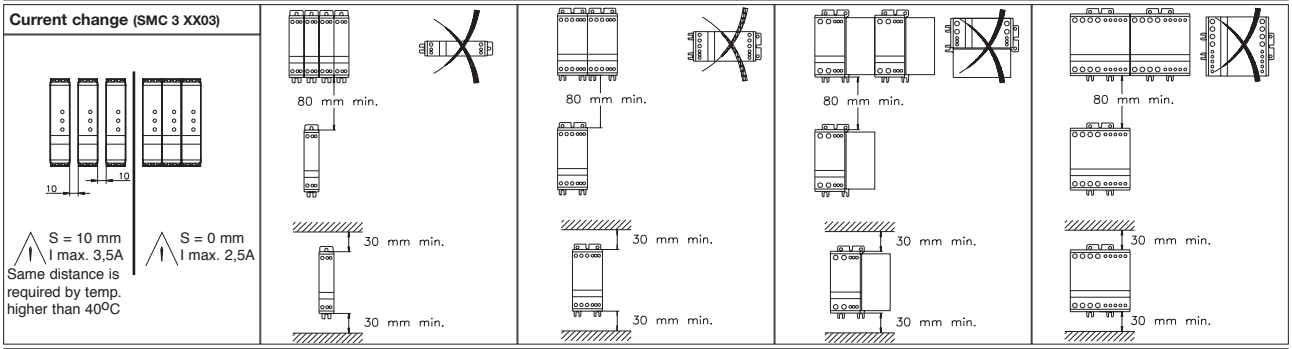


Dimensions 180 mm module (SMC33)



Mounting instructions all Modules. All units with heatsink are designed for vertical mounting.
If the units are mounted horizontally the load current must be reduced to 50% of the rated current.

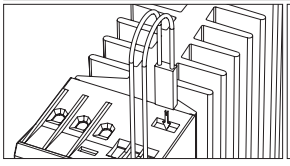
Current change (SMC 3 XX03)



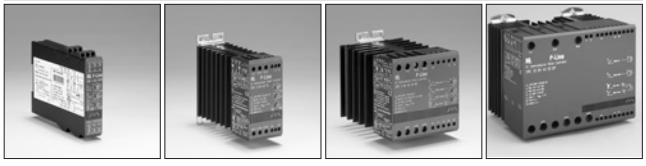
Humidity: The relative humidity of the air may not exceed 50% at a maximum temperature of + 40 0C. Higher relative humidities may be permitted at lower temperatures, e.g. 90% at + 20°C. Special measures may be necessary in cases of occasional condensation due to variations in temperature.

Materials: Housing: Self-extinguishing PPO UL94V1. Halogen free DIN rail adaptor: For 35 mm rails EN 50022 Heatsink: Aluminium. Black anodized
Base: Electroplated steel Vibrations: EN60068-2-6: 5g 10 - 150 Hz

Thermal overload protection UP62



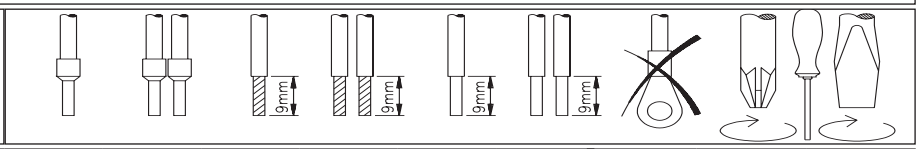
UP62 thermostats (bimetal) features a temperature-resistant, tight-sealing insulated housing.
Switching capacity: 50mA / 250VAC
Switch Off by 90°C, switch On by 60°C
Max. Temperature 130°C (UL)



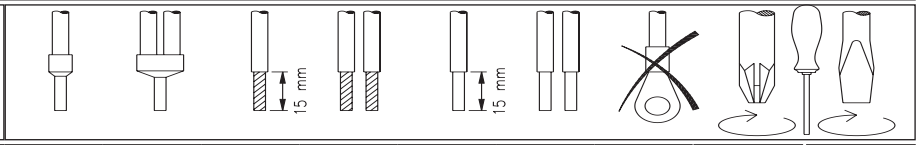
IC ELECTRONIC A/S

Dimensions, weight, mounting and wiring instruction

Wiring connections (Module 22.5 / 45 / 90 mm)

Wiring type with or without cable / sleeves and other type of terminals * UL tested									
L1 T1 / L2 T2 / L3 T3 *M4 Power terminals	1 x 1,5 - 6 mm^2	2 x 1.5 -6 mm^2	1 x 1,5 - 10 mm^2	2 x 1,5 - 6 mm^2	1 x 1 - 10 mm^2	2 x 1 - 6 mm^2	N.A.	Pozidriv 2 1.2 Nm Max.	6 mm 1,2 Nm Max.
L1 T1 / L2 T2 / L3 T3 **M3 Power terminals	1 x 0,75 - 4 mm^2	2 x 1.0 mm^2	1 x 0,75 - 6 mm^2	2 x 0,75 - 2.5 mm^2	1 x 0,75 - 6 mm^2	2 x 0,75 - 1.5 mm^2	N.A.	Pozidriv 1 0.5 Nm Max.	4 mm 0,5 Nm Max.
A1 A2 / 11 12 Input terminals	1 x 0,5 - 1.5 mm^2	2 x 0.5 - 0.75 mm^2	1 x 0.5 - 1.5 mm^2	2 x 0.5 - 1.5 mm^2	1 x 0.5 - 1.5 mm^2	2 x 0,5 - 1.5 mm^2	N.A.	N.A.	3 mm 0,5 Nm Max.

Wiring connections (Module 180 mm)

Wiring type with or without cable / sleeves and other type of terminals									
L1 T1 / L2 T2 / L3 T3 *M6 Power terminals	1 x $_b4$ - $_b35$ mm^2	2 x $_b2$ -$_b16$ mm^2	1 x $_a4$ - $_a35$ mm^2	2 x $_a4$ - $_a10$ mm^2	1 x $_a4$ - $_b50$ mm^2	2 x $_b4$ - $_b16$ mm^2	N.A.	Pozidriv 3 ^{a}4.0 Nm* ^{b}5.5 Nm* Max.	N.A.

***Important: When using electric or pneumatic tools for screw terminals observe the maximum torque limits**

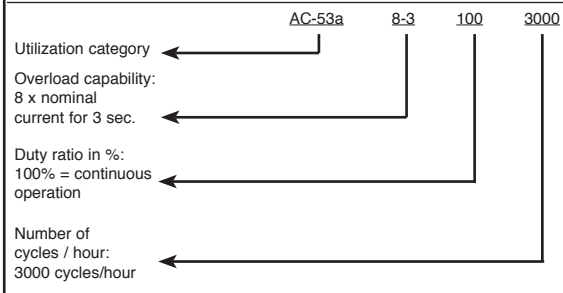
GENERAL TECNICAL INFORMATION

Fuse overview related to I^2t values for each item. Co-ordination Type 2

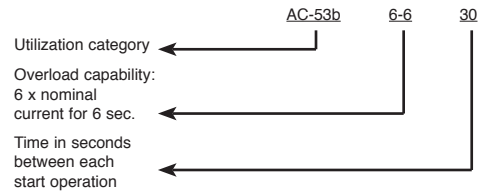
In connection with the protection of soft starters and electronic contactors use of semiconductor fuses will protect the semiconductor inside the product in case of short circuits and reduce the potential of SCR damage due to transient overload currents. Fuses e.g. from Ferraz, Siba, Bussmann can provide you with suitable fuses. When selecting fuses ensure that the fuse has a lower total clearing I^2t rating than the SCR as indicated under each type in this catalogue and that the fuse is able to carry the start current for the actual start duration.
Normal fuses can be used to protect the installation (co-ordination type 1) in case of short circuit. See the actual useable fuse values as informed under each product.

Overload current profile in accordance with EN60947-4-2

Overload current profile (AC-53a without by-pass contactor) =X-Tx:8-3:100-3000



Overload current profile (AC-53b with by-pass contactor) = X-Tx:6-6:30



Utilization category explanation

AC-52a: Control of slip ring motor stators / **AC-52b:** Control of slip ring motor stators with the controller bypasses during running / **AC-53a:** Control of squ irrel cage motors / **AC-53b:** Control of squirrel cage motors with the controller bypasses during running / **AC-58a:** Control of hermetic refrigerant com pressors with automatic resetting of overload releases / **AC-58b:** Control of hermetic refrigerant compressors with the controller bypassed during running and with automatic resetting of overload releases.

NOTE: The means of bypassing the semiconductor controller may be integral with the controller/starter or installed separately.

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AUSTRALIA
EMSBY Pty Ltd
27 Rodwell Street,
AU-4108 Archerfield,QLD
Tlf.: +617 3274 2566
Fax.: +617 3274 2387
www.emsby.com

AUSTRALIA
Mechtric Pty Ltd
14 Lorries Court
AU-6944 Malaga WA
PO Box 2584
Perth-Australia
Tlf.: +61 8 9248 0410
Fax.: +61 8 9248 0401
www.mechtric.com.au
sales@mechtric.com.au

AUSTRIA
Schrack Technik GmbH
Seybelgasse 13
A-1230 Wien
Tlf.: +43 1 866 85 5900
Fax.: +43 1 866 85 98801
www.schrack.com
export@schrack.com

BELGIUM
Bintz technics
Brixtonlaan 23
B-1930 Zaventem
Tlf.: +32 2 720 49 16
Fax.: +32 2 720 37 50
www.bintz.be
info@bintz.be

DENMARK
Elteco A/S
Valløvej 3
DK-7400 Herning
Tlf.: +45 70 25 18 45
Fax.: +45 70 25 18 55
www.elteco.dk
info@elteco.dk

DENMARK
Solar Danmark A/S
Industrivej Vest 39
DK-6600 Vejen
Tlf.: +45 76 96 12 00
Fax.: +45 76 97 12 09
www.solar.dk

ESPANA
Intertronic Internacional S.L.
C/Johannes Gutenberg 4 y 6
P.I.Parque Tecnológico
E-46980 Paterna
Tlf.: +34 96 375 80 50
Fax.: +34 96 375 10 22
www.intertronic.es
info@intertronics.es

FINLAND
Gycom Finland Oy
Pakkalantie 30 A
FI-01530 VANTAA, Finland
Tlf.: +358 9 2525 21 00
Fax.: +358 9 2525 21 77
www.gycom.com

FRANCE
ACINC
11 rue Denis Papin
07200 AUBENAS
Tlf.: +33 (0)4 75 36 39 08
Fax.: +33 (0)4 75 36 39 07
www.acinc.fr
contact@acinc.fr

GERMANY
abel-technik e.K
Spittlerstrase 4
D-71299 Wimsheim
Tlf.: +49 7044 9407 70
Fax.: +49 7044 9407 71
www.abel-technik.de
info@abel-technik.de

GERMANY
GESAA mbH & Co KG
Johann-Hittorf-Strasse 6
DE-12489 Berlin
Tlf.: +49 30 4058 5320
Fax.: +49 30 404 3150
www.gesaa.de
info@gesaa.de

GERMANY
Mühlenbeck Schalt & Antriebstechnik
Herminhausen 3
DE-58256 Ennepetal - Rüggeberg
Tlf.: +49 02333 - 6086-20
Fax.: +49 02333 - 6086-21
www.muehlenbeck-info.de
muehlenbeck-vertretung(@)t-online.de

GERMANY
RFD electronic Gmbh
An der Kanzel 2
DE-97253 Gaukönigshofen
Tlf.: +49 93 37 97 12-30
Fax.: +49 93 37 97 12-450
www.rfd-electronic.de
info@rfd-electronic.de

GERMANY
Vispa
Luhdorfer Str. 39
DE-21243 Winsen (Luhe)
Tlf.: +49 4171 710 13
Fax.: +49 4172 710 16
www.vispa.de
vispa@vispa.de

GREECE
KALAMARAKIS - SAPOUNAS S.A.
IONIAS & NEROMILOU STR.
GR-136 71 CHAMOMILOS
ACHARNES - Athen
Tlf.: +302 10 240 6000 6
Fax.: +302 10 240 6007
kalamarakis.sapounas@ksa.gr

ICELAND
ISKRAFT
Smiðjuvegur 5
IS-200 Kópavogur
Tlf.: +354 535 1200
Fax.: +354 535 1201
www.iskraft.is

IRELAND
Industrial Solutions Ltd.
4A Dunshaughlin Business Centre
IE-Dunshaughlin Co. Meath
Tlf.: +353 (1) 825 9969
Fax.: +353 (1) 825 9373
www.industrialsolutions.ie
info@industrialsolutions.ie

ITALY
SIT s.p.a.
Viale A. Volta, 2
I-20090 Cusago Mi
Tlf.: +39 02 89 14 41
Fax.: +39 02 89 14 42 91
www.sitronic.it
sitronic@sitspa.it

NETHERLANDS
VIERPOOL B.V.
Industrieweg 2
NL-3606 AS Maarsen
Tlf.: +31 346 59 45 11
Fax.: +31 346 57 40 55
www.vierpool.nl
info@vierpool.nl

NORWAY
STORK AS
Brynsveien 100
N-1352 Kolsås
Tlf.: +47 67 17 64 00
Fax.: +47 67 17 64 01
www.stork.no

POLAND
DACPOL Co. Ltd
Pulawska 34
PL-05-500 Piaseczno
Tlf.: +48 22 70 35 100
Fax. : +48 22 70 35 101
www.dacpol.com.pl
dacpol@dacpol,com.pl

PORTUGAL
Bresimar Automacão, S.A
Quinta do Simão - EN 109 - Esgueira
Apartado 3080
PT-3801-101 Aveiro
Tlf.: +351 234 303 320
Fax. : +351 234 303 328/9
www.bresimar.pt
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ROMANIA
SYSCOM srl
Protopopescu 10, bl. 4, ap.2
RO-71255 Bucharest
Tlf.: +401 310 2678
Fax.: +401 222 9176
www.syscom.ro
syscom@syscom.ro

RUSLAND
NPO STOIK ltd
Prostornaya st., 7
RU-107392 Moscow
Tlf.: +7(495) 661-24-41
www.stoikltd.ru

SCHWEIZ
Comat AG
Bernstrasse 4
CH-3076 Worb
Tlf.: +41 31 838 55 77
Fax.: +41 31 838 55 99
www.comat.ch
info@comat.ch

SOUTH AFRICA
ELECTROMECHANICA (PTY) LTD
9/11 Data Crescent, Ormonde Ext 8
P.O., Box 38980
ZA-Booysens 2016, Johannesburg
Tlf.: +27 11 249 5 000
Fax.: +27 11 496 2778
www.em.co.za

SWEDEN
Gycom Svenska AB
Stockholmsvägen 116
Box 1203
SE-183 12 TÄBY, Sverige
Tlf.: +46 8 632 30 00
Fax.: +46 8 792 06 54
www.gycom.se

SWEDEN
KIT AB
Arlövsvägen 10
SE-211 24 Malmö, Sverige
Tlf.: +46 40 44 00 41
Fax.: +46 40 44 0369
www.kitab.se
info@kitab.se

TAIWAN - CHINA
DAYBREAK INTERNATIONAL (TAIWAN) CORP.
3FL, No. 124, Chung-Cheng Road,
Shihlin 11145, Taipei, Taiwan
Tlf.: +886-2-8866-1234
Fax.: +886-2-8866-1239
www.daybreak.com.tw
day111@ms23.hin.net

TURKEY
OTEM ELEKTRIK ENDÛSTRI OTOMASYON
Okcumusa Cad.Mutlusan Is Merk. No: 114 K:5
TR-34420 KARAKÔY - ISTANBUL
Tlf.: +90 0212 238 32 30-31 0212 238 2220
Fax.: +90 0212 238 3233
www.otemotomasyon.com

UKRAINE
RTS UKRAINE
JS Real Time Systems Ukraine
29a, 29b Chkalova St.,
UA-49070 Dnepropetrovsk, Ukraine, CIS
Tlf.: +38 056 770 04 00
Fax.: +38 0562 32 47 59
www.rst.ua
eam@rts.ua

UNITED KINGDOM
TAKBRO Ltd
Albert Drive
Burgess Hill
GB-West Sussex RH15 9DN
Tlf.: +44 1444 87 23 01
Fax.: +44 1444 87 23 16
www.takbro.com
sales@takbro.co.uk

USA
SPRINGER CONTROLS inc.
96074 Chester Road Yulee
Florida 32097
Tlf.: +1 904 225 0575
Fax.: +1 904 225 9084
www.springercontrols.com
info@springercontrols.com

IC ELECTRONIC A/S

Eksportvej 7-9 · Laurbjerg
DK-8870 Langaa · Denmark
Phone: +45 70 23 49 44
Fax: +45 70 23 49 24
E-mail: info@ic-electronic.com
www.ic-electronic.com

Distributor:

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